# 1. Part No. Expression

## PIM 201610 A R 33 M

- (a)
- (b)
- (c) (d)
- (a) Series Code

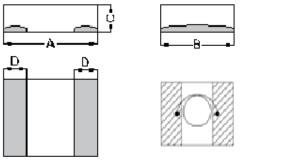
(d) Inductance Code

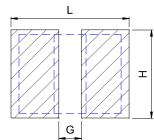
(b) Dimension Code

(e) Tolerance Code

(c) Material Code

### 2. Configuration & Dimensions: (Unit:- mm)





Recommended PCB Pattern

Α	В	С	D	L	G	Н
2.0±0.3	1.6±0.3	0.8±0.2	$0.7 \pm 0.3$	2.5 Ref	0.5 Ref	1.9 Ref

### 3. General Specifications

(a) Operating Temp. : -40°C to +125°C (Including self-temperature rise).

(b) Storage Temp.: -40°C to +125°C (On board).

(c) Heat Rated Current (Irms) will cause the coil temperature rise approximately  $\Delta T$  of 40°C.

(d) Saturation Current (Isat) will cause L0 to drop approximately 30%.

(e) Part Temperature (Ambient + Temp Rise): Should not exceed 125°C under worst case operating conditions.

(f) Rated DC current: The less value whith is Irms or Isat.

(g) Absolute maximum voltage 25V DC Buck.

(h) Storage condition (Component in its packaging)

i) Temperature: Less than 40°C

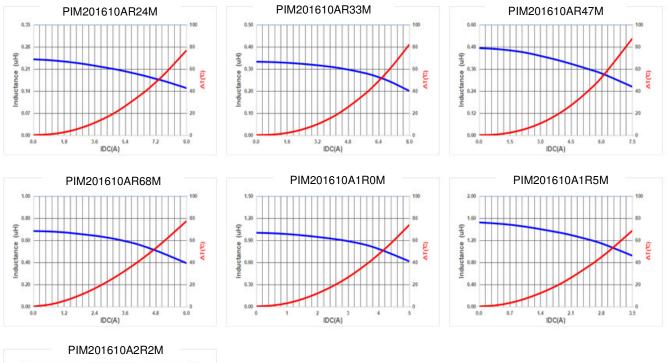
ii) Humidity: 50~60% RH

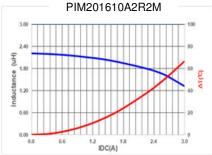
### 4. Electrical Characteristics

Part Number	Inductance L0 A(uH) ±20%	Heat Rating Current DC ※ Irms(A)		Saturation Current DC I sat ( A )		DCR (mΩ)	DCR (mΩ) Max
	120 /0	Тур	Max	Тур	Max	Тур	iviax
PIM201610AR24M	0.24	6.5	5.5	7.7	6.7	18.0	20.5
PIM201610AR33M	0.33	5.7	5.2	7.0	6.2	21.0	26.0
PIM201610AR47M	0.47	5.3	4.7	6.0	5.3	28.0	32.0
PIM201610AR68M	0.68	4.0	3.4	5.0	4.4	44.0	50.0
PIM201610A1R0M	1.00	3.6	3.2	4.4	3.8	49.0	59.0
PIM201610A1R5M	1.50	2.6	2.3	3.0	2.7	80.0	96.0
PIM201610A2R2M	2.20	2.3	2.0	2.65	2.45	130.0	150.0

Note: Test frequency: Ls: 100KHz /1.0V.

### 5. Characteristics Curves





### 6. Soldering and Mounting

Mildly activated rosin fluxes are preferred. Our terminations are suitable for re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

#### 6-1 IR Soldering Reflow

Recommended temperature profiles for lead free re-flow soldering in Figure 1, Table 1.1 & 1.2 (J-STD-020E).

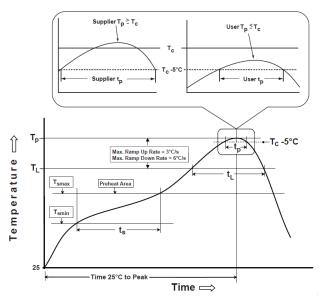
### 6-2 Iron Reflow

Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended (Figure 2).

TEMPERATURE(°C)

#### Note:

- a) Preheat circuit and products to 150°C.
- b) 280°C tip temperature (Max.)
- c) Never contact the ceramic with the iron tip
- d) 1.0mm tip diameter (Max.)
- e) Use a 20 watt soldering iron with tip diameter of 1.0mm
- f) Limit soldering time to 3 sec.



PRE-HEATING SOLDERLING NATURAL COOLING

Over 60s Gradual cooling

within 3s

Soldering iron Method: 280°C max,1 Times max

Reflow times: 3 times Max

Figure 1: IR Soldering Reflow

Soldering iron method: 280°C Max

Figure 2: Iron soldering temperature profiles

NOTE: Specifications subject to change without notice. Please check our website for latest information.



Table (1.1): Reflow Profiles

Profile Type:	Pb-Free Assembly
Preheat	
-Temperature Min (T <sub>smin</sub> )	150°C
-Temperature Max (T <sub>smax</sub> )	200℃
-Time (t <sub>s</sub> ) from (T <sub>smin</sub> to T <sub>smax</sub> )	60-120seconds
Ramp-up rate (T∟to T <sub>p</sub> )	3°C/second max.
Liquidus temperature (T <sub>L</sub> )	217°C
Time (t <sub>L</sub> ) maintained above T <sub>L</sub>	60-150 seconds
Classification temperature (Tc)	See Table (1.2)
Time (t <sub>p</sub> ) at Tc- 5°C (Tp should be equal to or less than Tc.)	< 30 seconds
Ramp-down rate (T <sub>p</sub> to T <sub>L</sub> )	6°C /second max.
Time 25°C to peak temperature	8 minutes max.

**Tp**: maximum peak package body temperature, **Tc**: the classification temperature.

For user (customer) **Tp** should be equal to or less than **Tc**.

Table (1.2) Package Thickness/Volume and Classification Temperature (Tc)

	Package Thickness	Volume mm <sup>3</sup> <350	Volume mm <sup>3</sup> 350-2000	Volume mm <sup>3</sup> >2000
	<1.6mm	260°C	260°C	260°C
PB-Free Assembly	1.6-2.5mm	260°C	250°C	245°C
7.000mbiy	≥2.5mm	250°C	245°C	245°C

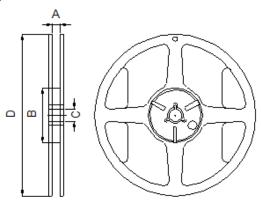
Reflow is referred to standard IPC/JEDEC J-STD-020E.

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# 7. Packaging Information

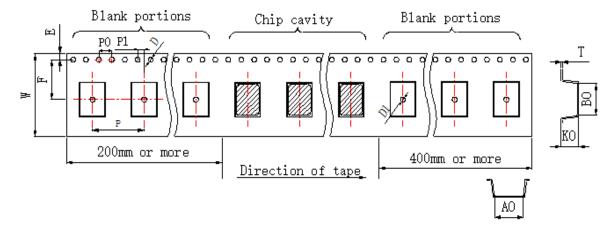
#### 7-1 Reel Dimension



7"x8mm

Туре	A(mm)	B(mm)	C(mm)	D(mm)
7"x8mm	8.4+1.5/-0.0	50 Min	13+5.5/-0.2	178±2.0

#### 7-2 Tape Dimension



Series	Cina	B0(mm)	A0(mm)	K0(mm)	W(mm)	P(mm)	P0(mm)
Series Size	Size	2.5±0.1	2.0±0.1	1.2±0.1	8.0±0.1	4.0±0.1	4.0±0.1
PIM	2016104	P1(mm)	E(mm)	F(mm)	T(mm)	D/D1(mm)	
	201610A	2.0±0.1	1.75±0.1	3.5±0.1	0.23±0.05	1.5+0.1/-0.0	

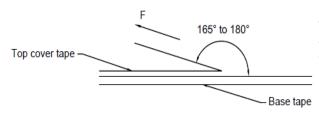
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#### 7-3 Packaging Quantity

Chip Size	PIM201610A		
Chip / Reel	2000		

#### 7-4 Tearing Off Force



The force for tearing off cover tape is 10 to 100 grams in the arrow direction under the following conditions.

Tearing	Room	Room	Room
Speed	Temp.	Humidity	atm
mm	(°C)	(%)	(hPa)
300±10	5~35	45~85	

### **Application Notice:**

#### 1. Storage Conditions:

To maintain the solderability of terminal electrodes:

- a) Recommended products should be used within 12 months from the time of delivery.
- b) The packaging material should be kept where no chlorine or sulfur exists in the air.

#### 2. Transportation:

- a) Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
- b) The use of tweezers or vacuum pick up is strongly recommended for individual components.
- c) Bulk handling should ensure that abrasion and mechanical shock are minimized.