## 1. Part No. Expression

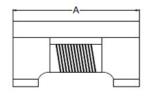
## WD4532FU600-RA-10

- (a)
- (b)
- (c)
- (d) (e)(f)
- (g)

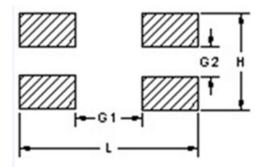
- (a) Series Code
- (b) Dimension Code
- (c) Material and Type Code
- (d) Inductance Code

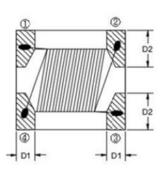
- (e) Packaging Code
- (f) Current Code
- (g) Special Code

## 2. Configuration & Dimensions: (Unit:- mm)





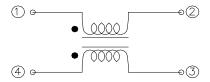




Recommended PCB Layout

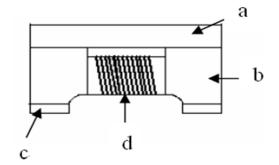
| Α       | В       | С       | D1      | D2      | L       | Н       | G1      | G2      |
|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| 4.5±0.2 | 3.2±0.2 | 3.0±0.2 | 1.0±0.1 | 1.2±0.1 | 4.8 Ref | 3.8 Ref | 2.6 Ref | 0.8 Ref |

#### 3. Schematic





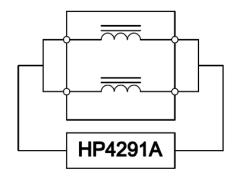
#### 4. Material List



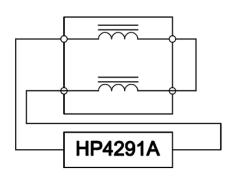
| a) | Upper Plate |  |  |  |
|----|-------------|--|--|--|
| b) | Core        |  |  |  |
| c) | Terminal    |  |  |  |
| d) | Wire        |  |  |  |

### 5. Measuring Circuits 2 Lines

# Common mode



# Differential mode



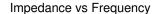
### 6. General Specifications

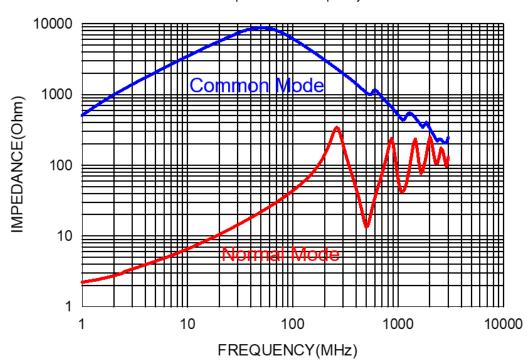
- (a) Operating Temp.: -40°C to +125°C (Including self temperature rise).
- (b) Storage Temp.: -40°C to +125°C (On board).
- (c) Irms: Based on temperature rise ΔT 40°C Max at rated current.
- (d) Storage Condition (Component in its packaging)
  - i) Temperature: Less than 40°C
  - ii) Humidity: 60% RH

### 7. Electrical Characteristics

| Part Number       | Inductance<br>(uH)<br>@100kHz<br>Min | DCR<br>(Ω)<br>Max | Rated<br>Current<br>(mA)<br>Max | Rated Volt.<br>(Vdc)<br>Max | IR<br>(MΩ)<br>Min |
|-------------------|--------------------------------------|-------------------|---------------------------------|-----------------------------|-------------------|
| WD4532FU600-RA-10 | 60                                   | 0.50              | 20                              | 50                          | 1                 |

### 8. Characteristics Curve





## 9. Soldering and Mounting

Mildly activated rosin fluxes are preferred. Our terminations are suitable for re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

#### 9-1 IR Soldering Reflow

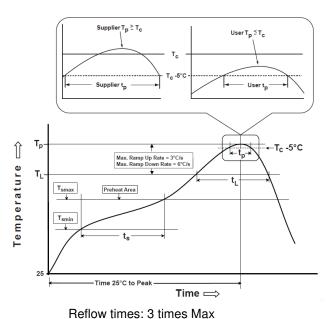
Recommended temperature profiles for lead free re-flow soldering in Figure 1, Table 1.1 & 1.2 (J-STD-020E).

#### 9-2 Iron Reflow

Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended (Figure 2).

#### Note:

- a) Preheat circuit and products to 150°C.
- b) 355°C tip temperature (Max.)
- c) Never contact the ceramic with the iron tip
- d) 1.0mm tip diameter (Max.)
- e) Use a 20 watt soldering iron with tip diameter of 1.0mm
- f) Limit soldering time to 4~5 sec.



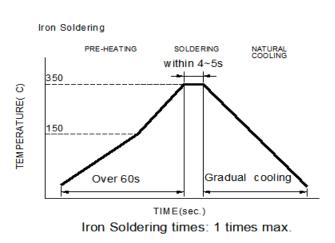


Figure 1: IR Soldering Reflow

Soldering iron method: 350± 5°C Max Figure 2: Iron soldering temperature profiles



Table (1.1): Reflow Profiles

| Profile Type:  | Pb-Free Assembly |  |
|--|------------------|--|
| Preheat  |                  |  |
| -Temperature Min (T <sub>smin</sub> )                                      | 150°C            |  |
| -Temperature Max (T <sub>smax</sub> )                                      | 200°C            |  |
| -Time $(t_s)$ from $(T_{smin} \text{ to } T_{smax})$                       | 60-120seconds    |  |
| Ramp-up rate (T <sub>L</sub> to T <sub>p</sub> )                           | 3°C/second max.  |  |
| Liquidus temperature (T <sub>L</sub> )                                     | 217℃             |  |
| Time (t <sub>L</sub> ) maintained above T <sub>L</sub>                     | 60-150 seconds   |  |
| Classification temperature (T <sub>c</sub> )                               | See Table (1.2)  |  |
| Time (t <sub>p</sub> ) at Tc- 5°C (Tp should be equal to or less than Tc.) | < 30 seconds     |  |
| Ramp-down rate (Tp to TL)  | 6°C /second max. |  |
| Time 25°C to peak temperature  | 8 minutes max.   |  |

**Tp**: maximum peak package body temperature, **Tc**: the classification temperature.

For user (customer) **Tp** should be equal to or less than **Tc**.

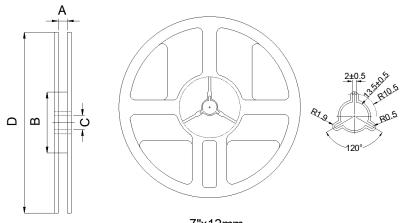
Table (1.2) Package Thickness/Volume and Classification Temperature (Tc)

|                     | Package   | Volume mm <sup>3</sup> | Volume mm <sup>3</sup> | Volume    |
|---------------------|-----------|------------------------|------------------------|-----------|
|                     | Thickness | <350                   | 350-2000               | mm³ >2000 |
| DD Free             | <1.6mm    | 260°C                  | 260°C                  | 260°C     |
| PB-Free<br>Assembly | 1.6-2.5mm | 260°C                  | 250°C                  | 245°C     |
|                     | ≥2.5mm    | 250°C                  | 245°C                  | 245°C     |

Reflow is referred to standard IPC/JEDEC J-STD-020E.

# 10. Packaging Information

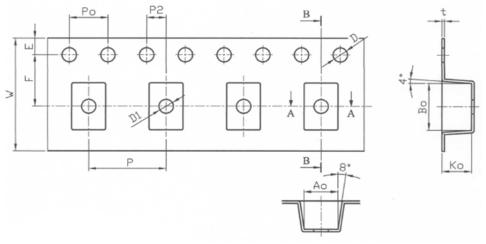
#### 10-1 Reel Dimension



7"x12mm

| Туре    | A(mm)    | B(mm) | C(mm)    | D(mm) |
|---------|----------|-------|----------|-------|
| 7"x12mm | 13.5±0.5 | 60±2  | 13.5±0.5 | 178±2 |

### 10-2 Tape Dimension / 12mm



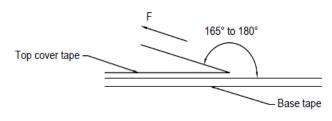
| Sorios      | P(mm)        | Po(mm)    | P2(mm)    | Bo(mm)     | Ao(mm)    | Ko(mm)    |
|-------------|--------------|-----------|-----------|------------|-----------|-----------|
| Series      | 8.00±0.10    | 4.00±0.10 | 2.00±0.05 | 4.90±0.10  | 3.60±0.10 | 3.00±0.10 |
| WD4532FU    | D(mm)        | E(mm)     | F(mm)     | W(mm)      | t(mm)     | D1(mm)    |
| VVD-13321 0 | 1.50+0.10/-0 | 1.75±0.10 | 5.50±0.05 | 12.00±0.10 | 0.26±0.05 | 1.50±0.10 |



#### 10-3 Packaging Quantity

| Chip Size   | WD4532FU |  |
|-------------|----------|--|
| Chip / Reel | 500      |  |
| Inner Box   | 2000     |  |
| Middle Box  | 10000    |  |
| Carton      | 20000    |  |

### 10-4 Tearing Off Force



The force for tearing off cover tape is 15 to 80 grams in the arrow direction under the following conditions.

| Room Temp.<br>(°C) | Room<br>Humidity<br>(%) | Room atm<br>(hPa) | Tearing<br>Speed<br>mm/min |
|--------------------|-------------------------|-------------------|----------------------------|
| 5~35               | 45~85                   | 860~1060          | 300                        |

### **Application Notice:**

#### 1. Storage Conditions:

To maintain the solderability of terminal electrodes:

- a) Recommended products should be used within 12 months from the time of delivery.
- b) The packaging material should be kept where no chlorine or sulfur exists in the air.

### 2. Transportation:

- a) Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
- b) Vacuum pick up is strongly recommended for individual components.
- c) Bulk handling should ensure that abrasion and mechanical shock are minimized.