

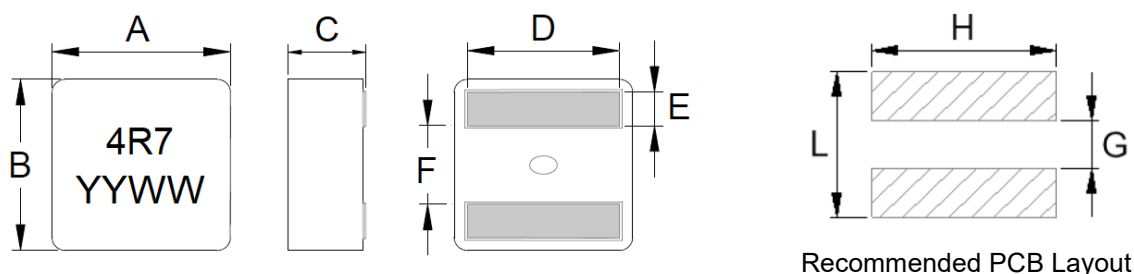
1. Part No. Expression

PIF0606LR4R7MN

(a) (b) (c) (d) (e) (f)

- | | |
|--------------------|---------------------|
| (a) Series Code | (d) Inductance Code |
| (b) Dimension Code | (e) Tolerance Code |
| (c) Material Code | (f) Special Code |

2. Configuration & Dimensions (Unit: mm)

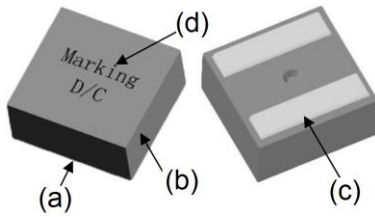


- Note:
1. The above PCB layout reference only.
 2. Recommend solder paste thickness at 0.15 mm and above.
 3. Marking: Top= Inductance Code, Bottom=YYWW (Year/World week), Black

A	B	C	D	E
6.60±0.20	6.40±0.20	5.80±0.20	5.30±0.30	1.40±0.20
F	L	G	H	-
2.60±0.25	5.60 Ref	2.50 Ref	5.60 Ref	-

NOTE: Specifications subject to change without notice. Please check our website for latest information.

3. Material List



NO	Items
(a)	Core
(b)	Wire
(c)	Solder
(d)	Ink

4. General Specifications

- (a) Operating Temp.: -40°C to +125°C (including self-temperature rise)
- (b) Storage Temp.: -40°C to +125°C (on board)
- (c) All test data referenced to 25°C ambient.
- (d) Heat Rated Current (Irms) will cause the coil temperature rise approximately ΔT of 20°C & 40°C.
- (e) Saturation Current (Isat) will cause inductance L0 to drop approximately 30%.
- (f) Rated DC Current: The lower value of Irms and Isat.
- (g) Part Temperature (Ambient + Temp. Rise): Should not exceed 125°C under worst case operating conditions.
- (h) Maximum Operating Voltage: 15V
- (i) Storage Condition (Component in its packaging)
 - i) Temperature: Less than 40°C
 - ii) Humidity: Less than 60% RH

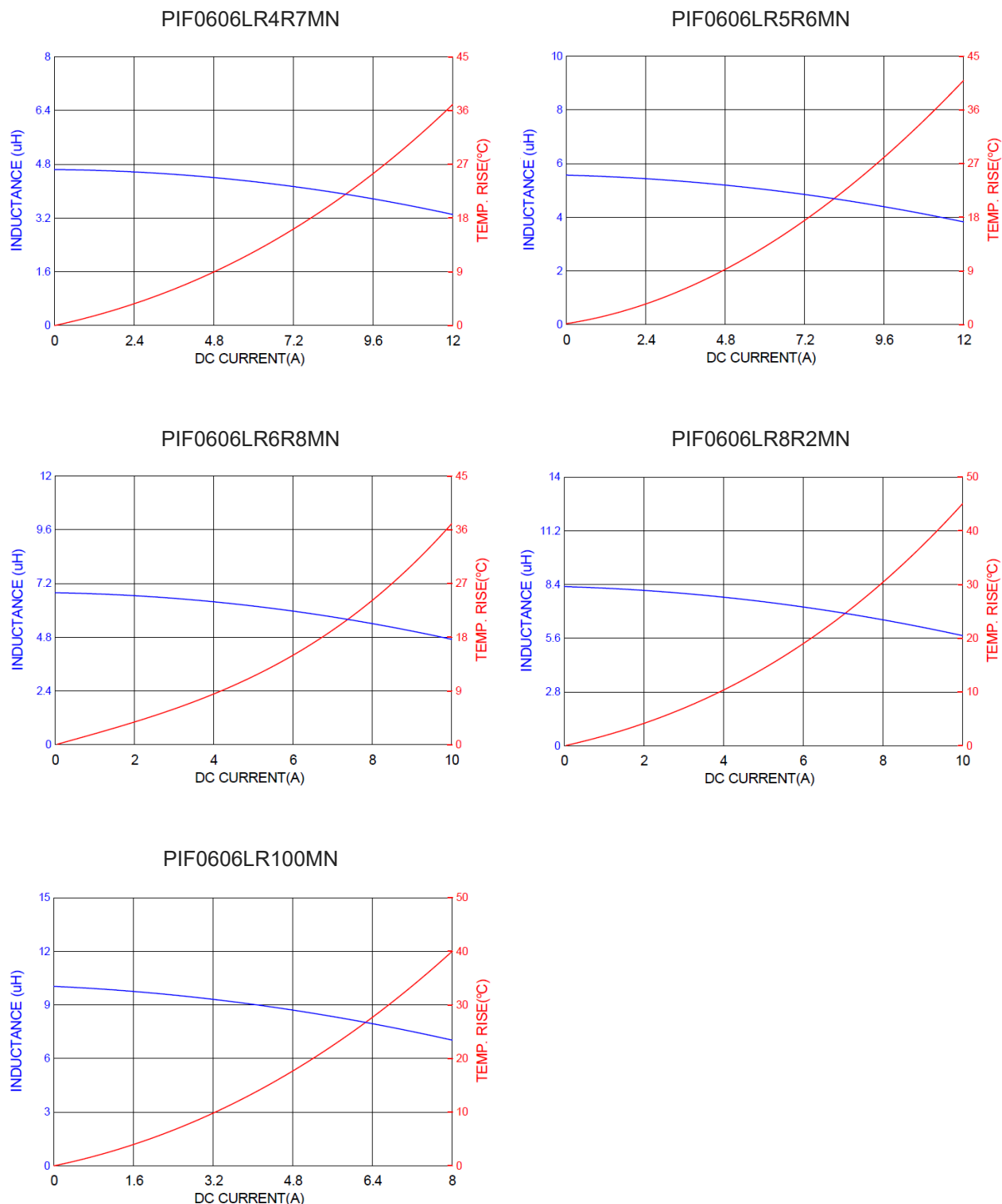
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5. Electrical Characteristics

Part Number	Inductance (μ H) @0A $\pm 20\%$	Test Frequency	I _{rms} (A) Typ		I _{sat} (A)		DCR (m Ω)	
			20°C rise	40°C rise	Typ	Max	Typ	Max
PIF0606LR4R7MN	4.70	0.1V/100KHz	8.0	11.0	10.5	9.5	13.1	14.4
PIF0606LR5R6MN	5.60	0.1V/100KHz	7.5	10.0	10.0	9.0	14.3	15.8
PIF0606LR6R8MN	6.80	0.1V/100KHz	7.0	9.0	9.2	8.7	18.9	20.8
PIF0606LR8R2MN	8.20	0.1V/100KHz	6.0	8.0	8.5	8.0	22.5	24.8
PIF0606LR100MN	10.0	0.1V/100KHz	5.0	7.0	7.6	6.8	26.6	29.3

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6. Characteristics Curve



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7. Soldering Specification

Mildly activated rosin fluxes are preferred. Our terminations are suitable for re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

7-1. IR Soldering Reflow

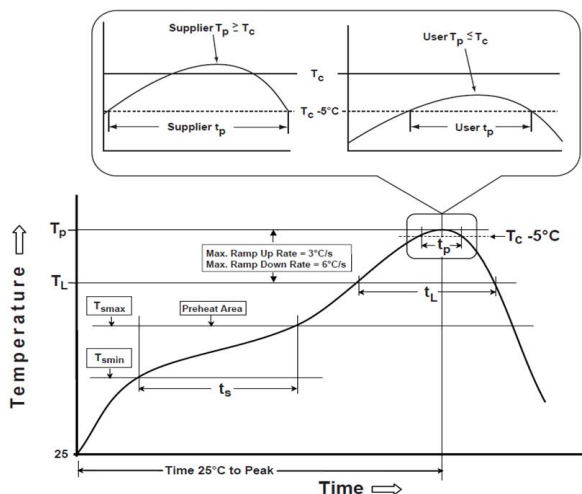
Recommended temperature profiles for lead free re-flow soldering in Figure 1, Table 1.1 & 1.2 (J-STD-020E).

7-2. Iron Reflow

Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended (Figure 2).

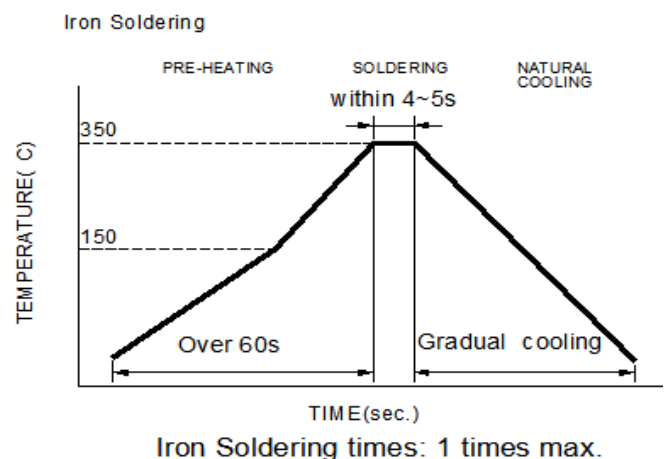
Note:

- Preheat circuit and products to 150°C.
- 355°C tip temperature (Max.)
- Never contact the ceramic with the iron tip
- 1.0mm tip diameter (Max.)
- Use a 20 watt soldering iron with tip diameter of 1.0mm
- Limit soldering time to 4~5 sec.



Reflow times: 3 times Max

Figure 1: IR Soldering Reflow



Soldering iron method: 350±5°C Max

Figure 2: Iron soldering temperature profiles

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Table (1.1) Reflow Profiles

Profile Type:	Pb-Free Assembly
Preheat	
-Temperature Min (T_{smin})	150°C
-Temperature Max (T_{smax})	200°C
-Time (t_s) from (T_{smin} to T_{smax})	60-120seconds
Ramp-up rate (T_L to T_p)	3°C /second max.
Liquids temperature (T_L)	217°C
Time (t_L) maintained above T_L	60-150 seconds
Classification temperature (T_c)	See Table (1.2)
Time (t_p) at $T_c - 5^\circ\text{C}$ (T_p should be equal to or less than T_c .)	* < 30 seconds
Ramp-down rate (T_p to T_L)	6°C /second max.
Time 25°C to peak temperature	8 minutes max.

T_p : maximum peak package body temperature, **T_c** : the classification temperature.

For user (customer) **T_p** should be equal to or less than **T_c** .

*Tolerance for peak profile temperature (T_p) is defined as a supplier minimum and a user maximum.

Table (1.2) Package Thickness/Volume and Classification Temperature (T_c)

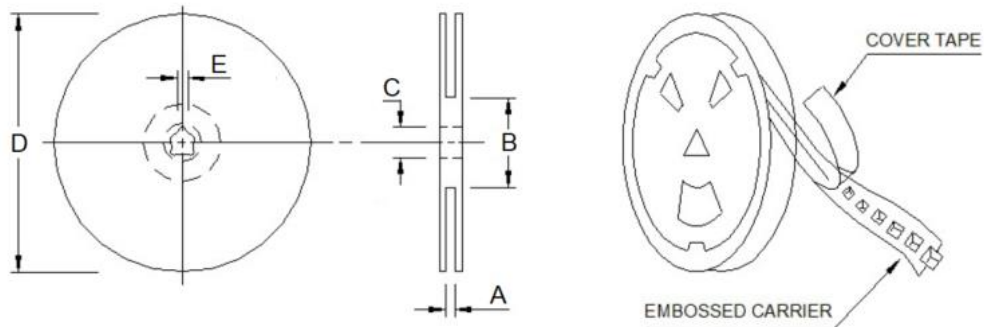
	Package Thickness	Volume mm ³ <350	Volume mm ³ 350-2000	Volume mm ³ >2000
PB-Free Assembly	<1.6mm	260°C	260°C	260°C
	1.6-2.5mm	260°C	250°C	245°C
	≥2.5mm	250°C	245°C	245°C

Reflow is referred to standard IPC/JEDEC J-STD-020E.

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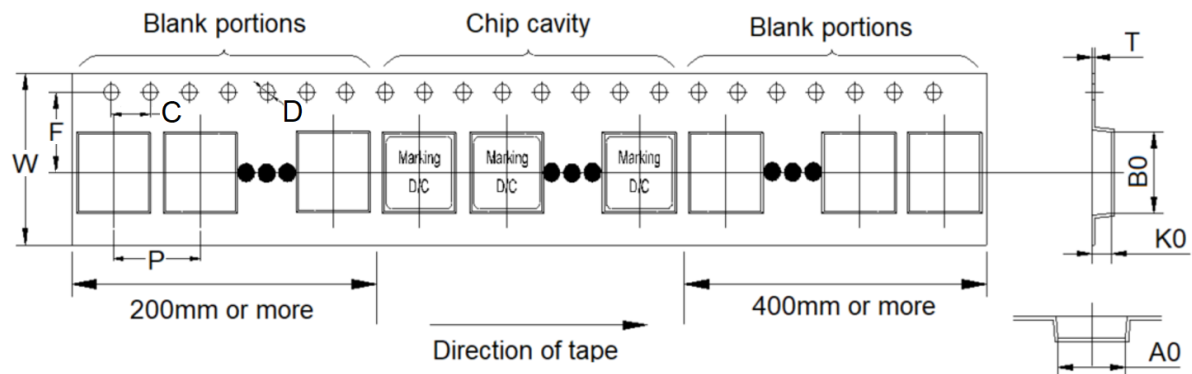
8. Packaging Information

8-1. Reel Dimension (Unit: mm)



Type	A	B	C	D	E
13"x16mm	16.4+2.0/-0.0	100.0±2.0	13.0+0.5/-0.2	330.0	2.0±0.5

8-2. Tape Dimension (Unit: mm)



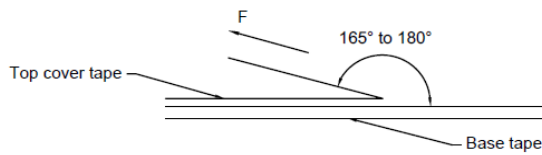
A0	B0	K0	P	W
7.00±0.10	6.80±0.10	6.30±0.10	12.00±0.10	16.00±0.30
F	T	D	C	-
7.50±0.10	0.35±0.10	1.50±0.10	4.00	-

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8-3. Packaging Quantity (Unit: Pcs)

Chip/ Reel	750
Inner Box	1,500
Carton	6,000

8-4. Tearing Off Force



The force for tearing off cover tape is according to the follow table, in the arrow direction under the following conditions.

(Referenced ANSI/EIA-481-D-2008 of 4.11 standard)

Room Temp. (°C)	Room Humidity (%)	Room atm (hPa)	Tearing Speed (mm/min)
5~35	45~85	860~1060	300±10

Tape Size	8 mm	12 to 56 mm	72 mm or Wider
Tearing Off Force (grams)	10~100	10~130	10~150

Application Notice

1. Storage Conditions

To maintain the solderability of terminal electrodes:

- (a) Recommended products should be used within 12 months from the time of delivery.
- (b) The packaging material should be kept where no chlorine or sulfur exists in the air.

2. Transportation

- (a) Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
- (b) Vacuum pick up is strongly recommended for individual components.
- (c) Bulk handling should ensure that abrasion and mechanical shock are minimized.

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