

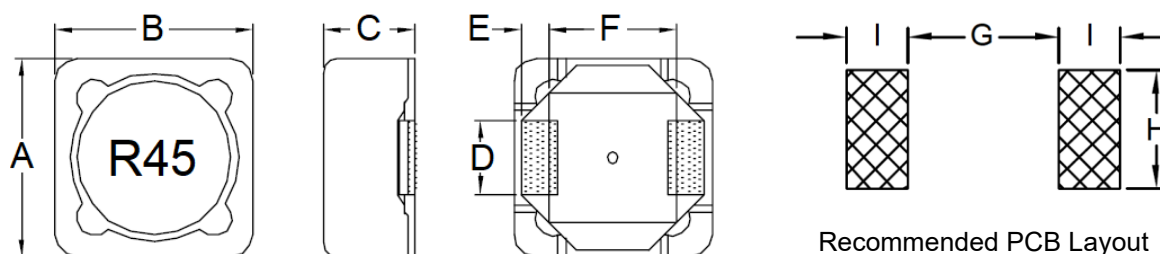
## 1. Part No. Expression

**S D B 1 2 0 7 R 4 5 M Y F**

(a) (b) (c) (d) (e) (f)

- |                     |                    |
|---------------------|--------------------|
| (a) Series Code     | (d) Tolerance Code |
| (b) Dimension Code  | (e) Special Code   |
| (c) Inductance Code | (f) Packaging Code |

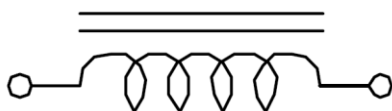
## 2. Configuration & Dimensions (Unit: mm)



- Note:
1. The above PCB layout reference only.
  2. Marking: Inductance Code

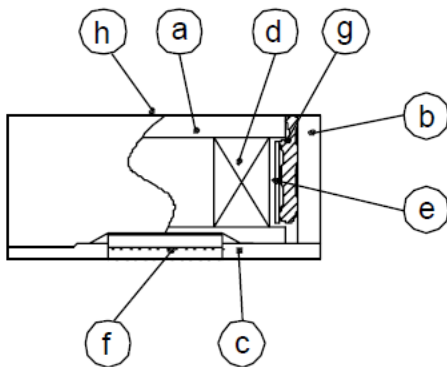
A	B	C	D	E
12.5±0.3	12.5±0.3	8.0 Max	5.0±0.2	2.2±0.2
F	G	H	I	-
7.6±0.2	7.0 Ref	5.4 Ref	2.8 Ref	-

## 3. Schematic



NOTE: Specifications subject to change without notice. Please check our website for latest information.

## 4. Material List



- (a) DR Core
- (b) RI Core
- (c) Base
- (d) Wire
- (e) Tape
- (f) Terminal
- (g) Adhesive
- (h) Ink

## 5. General Specifications

- (a) Operating Temp.: -40°C to +125°C (including self-temperature rise)
- (b) Storage Temp.: -40°C to +125°C (on board)
- (c) All test data referenced to 25°C ambient.
- (d) Heat Rated Current (Irms) will cause the coil temperature rise approximately  $\Delta T$  of 40°C.
- (e) Saturation Current (Isat) will cause inductance L0 to drop approximately 10%.
- (f) Rated Current: The lower value of Isat and Irms.
- (g) Storage Condition (Component in its packaging)
  - i) Temperature: Less than 40°C
  - ii) Humidity: Less than 60% RH

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## 6. Electrical Characteristics

Part Number	Inductance ( $\mu$ H) @0A $\pm 20\%$	Test Frequency	RDC (m $\Omega$ ) Max	I <sub>rms</sub> (A)	I <sub>sat</sub> (A)
SDB1207R45MYF	0.45	0.25V/100KHz	3.2	30.00	14.00
SDB1207R82MYF	0.82	0.25V/100KHz	5.0	22.00	12.00
SDB12071R5MYF	1.50	0.25V/100KHz	5.9	18.00	11.00
SDB12072R2MYF	2.20	0.25V/100KHz	7.0	15.00	10.00
SDB12073R3MYF	3.30	0.25V/100KHz	7.9	11.00	9.00
SDB12074R7MYF	4.70	0.25V/100KHz	9.5	10.00	8.50
SDB12075R6MYF	5.60	0.25V/100KHz	11.5	9.00	8.00
SDB12076R8MYF	6.80	0.25V/100KHz	12.5	8.00	7.50
SDB12078R2MYF	8.20	0.25V/100KHz	19.5	7.30	6.50
SDB1207100MYF	10.0	0.25V/10KHz	20.1	6.80	6.00
SDB1207120MYF	12.0	0.25V/10KHz	23.2	6.30	5.60
SDB1207150MYF	15.0	0.25V/10KHz	31.9	5.80	5.00
SDB1207180MYF	18.0	0.25V/10KHz	35.6	5.00	4.60
SDB1207220MYF	22.0	0.25V/10KHz	41.0	4.50	4.30
SDB1207270MYF	27.0	0.25V/10KHz	52.9	4.00	4.00
SDB1207330MYF	33.0	0.25V/10KHz	59.4	3.70	3.50
SDB1207390MYF	39.0	0.25V/10KHz	64.8	3.40	3.30
SDB1207470MYF	47.0	0.25V/10KHz	90.0	3.20	3.00
SDB1207560MYF	56.0	0.25V/10KHz	115	3.00	2.65
SDB1207680MYF	68.0	0.25V/10KHz	134	2.70	2.35
SDB1207820MYF	82.0	0.25V/10KHz	146	2.40	2.10
SDB1207101MYF	100	0.25V/10KHz	156	2.20	2.00
SDB1207121MYF	120	0.25V/10KHz	221	2.00	1.90
SDB1207151MYF	150	0.25V/10KHz	246	1.80	1.70
SDB1207181MYF	180	0.25V/10KHz	324	1.60	1.50
SDB1207221MYF	220	0.25V/10KHz	367	1.50	1.40

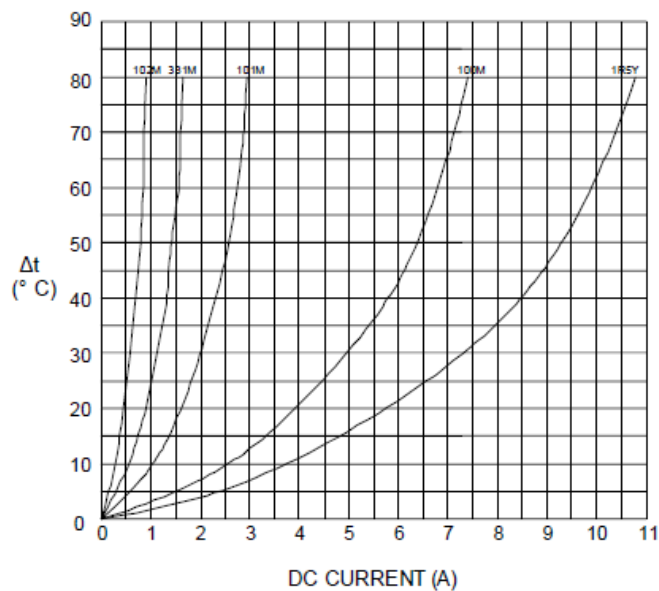
NOTE: Specifications subject to change without notice. Please check our website for latest information.

Part Number	Inductance ( $\mu$ H) @0A $\pm 20\%$	Test Frequency	RDC (m $\Omega$ ) Max	I <sub>rms</sub> (A)	I <sub>sat</sub> (A)
SDB1207271MYF	270	0.25V/10KHz	425	1.30	1.30
SDB1207331MYF	330	0.25V/10KHz	560	1.20	1.10
SDB1207391MYF	390	0.25V/10KHz	761	1.10	1.00
SDB1207471MYF	470	0.25V/10KHz	855	1.00	0.95
SDB1207561MYF	560	0.25V/10KHz	936	0.95	0.90
SDB1207681MYF	680	0.25V/10KHz	1296	0.85	0.80
SDB1207821MYF	820	0.25V/10KHz	1404	0.80	0.70
SDB1207102MYF	1000	0.25V/10KHz	1620	0.70	0.60

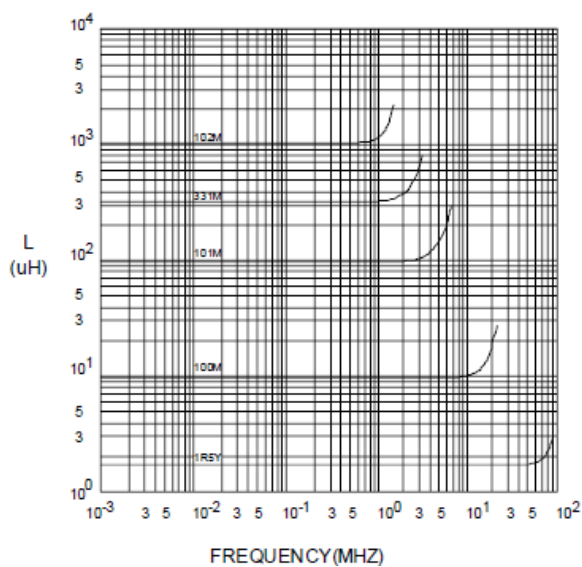
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## 7. Characteristics Curve

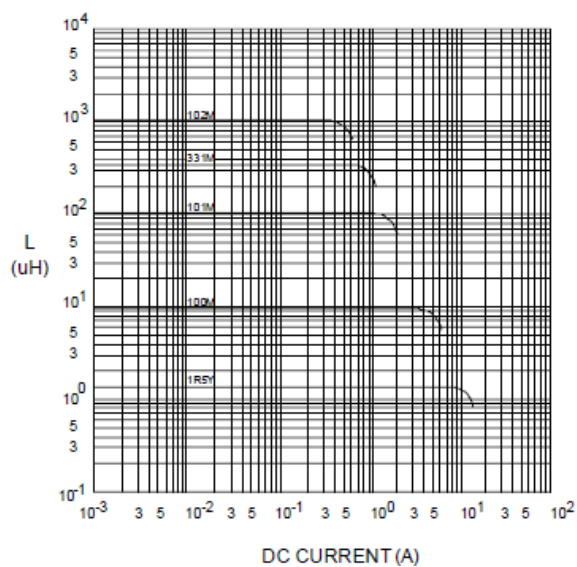
@ TEMP. RISE VS. DC SUPERPOSITION RESPONSE CURVE



@ INDUCTANCE VS. FREQUENCY RESPONSE CURVE



@ INDUCTANCE VS. DC SUPERPOSITION RESPONSE CURVE



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## 8. Soldering Specification

Mildly activated rosin fluxes are preferred. Our terminations are suitable for re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

### 8-1. IR Soldering Reflow

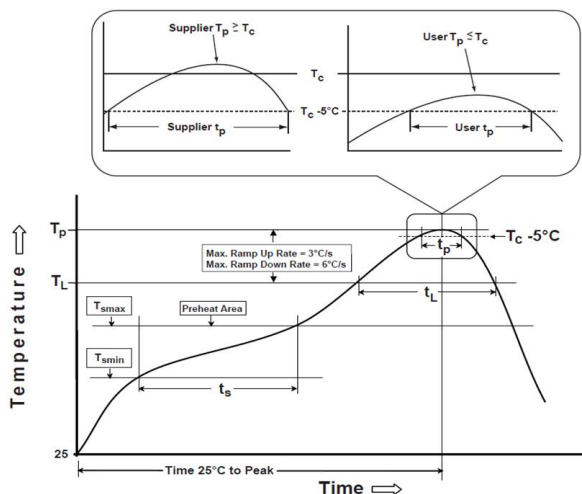
Recommended temperature profiles for lead free re-flow soldering in Figure 1, Table 1.1 & 1.2 (J-STD-020E).

### 8-2. Iron Reflow

Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended (Figure 2).

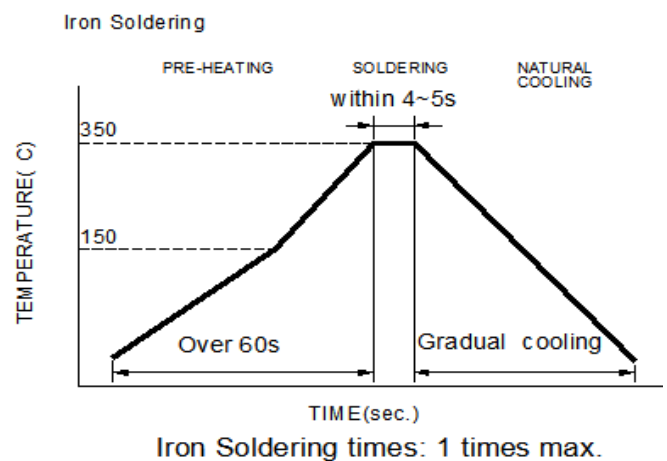
Note:

- Preheat circuit and products to 150°C.
- 355°C tip temperature (Max.)
- Never contact the ceramic with the iron tip
- 1.0mm tip diameter (Max.)
- Use a 20 watt soldering iron with tip diameter of 1.0mm
- Limit soldering time to 4~5 sec.



Reflow times: 3 times Max

Figure 1: IR Soldering Reflow



Soldering iron method: 350±5°C Max

Figure 2: Iron soldering temperature profiles

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**Table (1.1) Reflow Profiles**

Profile Type:	Pb-Free Assembly
Preheat	
-Temperature Min ( $T_{\min}$ )	150°C
-Temperature Max ( $T_{\max}$ )	200°C
-Time ( $t_s$ ) from ( $T_{\min}$ to $T_{\max}$ )	60-120seconds
Ramp-up rate ( $T_L$ to $T_p$ )	3°C /second max.
Liquids temperature ( $T_L$ )	217°C
Time ( $t_L$ ) maintained above $T_L$	60-150 seconds
Classification temperature ( $T_c$ )	See Table (1.2)
Time ( $t_p$ ) at $T_c - 5^\circ\text{C}$ ( $T_p$ should be equal to or less than $T_c$ .)	* < 30 seconds
Ramp-down rate ( $T_p$ to $T_L$ )	6°C /second max.
Time 25°C to peak temperature	8 minutes max.

**$T_p$** : maximum peak package body temperature,  **$T_c$** : the classification temperature.

For user (customer)  **$T_p$**  should be equal to or less than  **$T_c$** .

\*Tolerance for peak profile temperature ( $T_p$ ) is defined as a supplier minimum and a user maximum.

**Table (1.2) Package Thickness/Volume and Classification Temperature ( $T_c$ )**

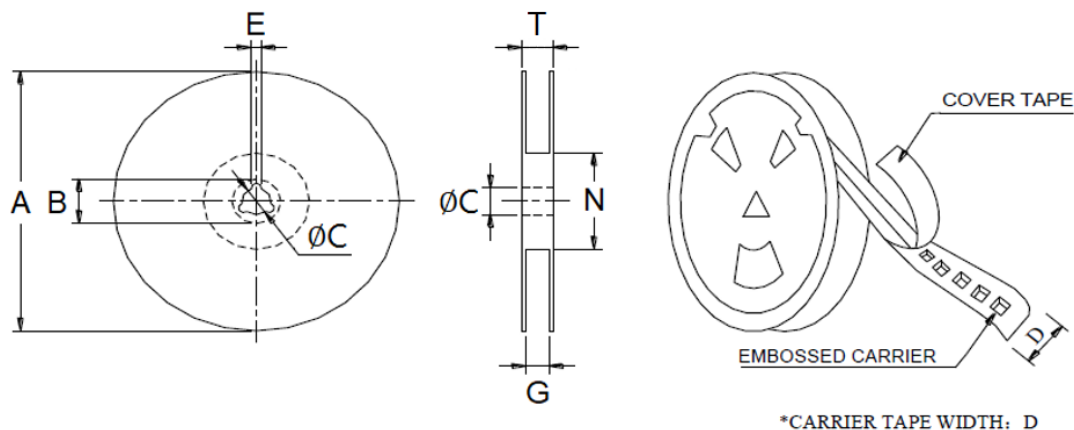
	Package Thickness	Volume mm <sup>3</sup> <350	Volume mm <sup>3</sup> 350-2000	Volume mm <sup>3</sup> >2000
PB-Free Assembly	<1.6mm	260°C	260°C	260°C
	1.6-2.5mm	260°C	250°C	245°C
	≥2.5mm	250°C	245°C	245°C

Reflow is referred to standard IPC/JEDEC J-STD-020E.

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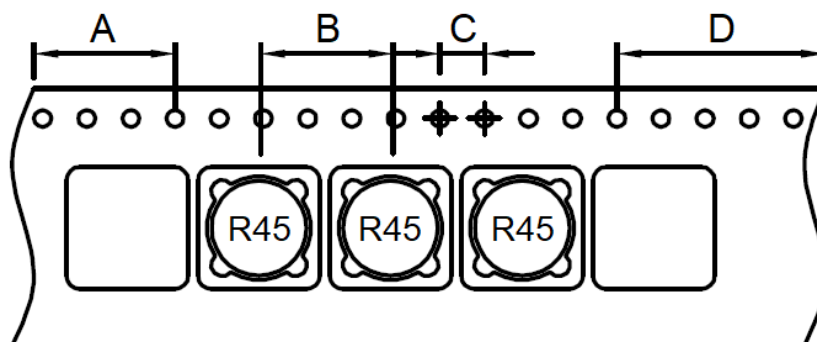
## 9. Packaging Information

### 9-1. Reel Dimension (Unit: mm)



Type	A	B	C	D	E	G	N	T
13"x24mm	330.0	21.0 Ref	13.0 Ref	24.0 Ref	2.0 Ref	26.0 Max	100.0 Min	30.4

### 9-2. Tape Dimension (Unit: mm)



A	B	C	D
200	16	4	400

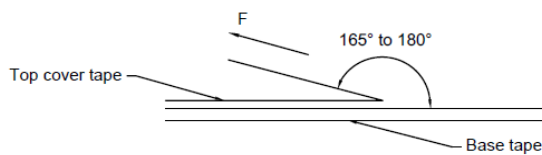
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## 9-3. Packaging Quantity & G.W & Size

INNER : REEL		OUTER : CARTON		
QTY(PCS)	G.W(gw)	QTY(PCS)	G.W(Kg)	SIZE(cm)
400	2,100	1,600	11.9	36x35.5x14.3

## 9-4. Tearing Off Force



The force for tearing off cover tape is according to the follow table, in the arrow direction under the following conditions.

(Referenced ANSI/EIA-481-D-2008 of 4.11 standard)

Room Temp. (°C)	Room Humidity (%)	Room atm (hPa)	Tearing Speed (mm/min)
5~35	45~85	860~1060	300±10

Tape Size	8 mm	12 to 56 mm	72 mm or Wider
Tearing Off Force (grams)	10~100	10~130	10~150

## Application Notice

### 1. Storage Conditions

To maintain the solderability of terminal electrodes:

- (a) Recommended products should be used within 12 months from the time of delivery.
- (b) The packaging material should be kept where no chlorine or sulfur exists in the air.

### 2. Transportation

- (a) Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
- (b) Vacuum pick up is strongly recommended for individual components.
- (c) Bulk handling should ensure that abrasion and mechanical shock are minimized.

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