1. Part No. Expression

SSC 05032R5 Y Z F

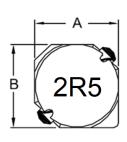
- (a)
- (b)
- (c) (d) (e) (f)
- (a) Series Code

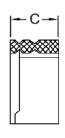
- (d) Tolerance Code
- (b) Dimension Code

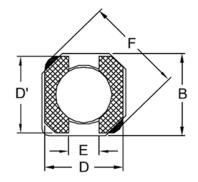
(e) Special Code

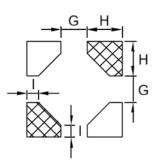
- (c) Inductance Code
- (f) Packaging Code

2. Configuration & Dimensions (Unit: mm)









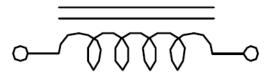
Recommended PCB Layout

Note: 1. The above PCB layout reference only.

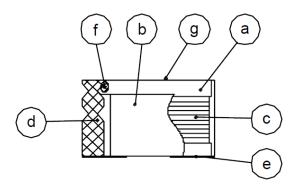
2. Marking: Inductance Code

А	В	С	D	D'
5.70±0.30	5.70±0.30	3.00 Max	5.50 Ref	5.50 Ref
E	F	G	Н	I
2.00 Ref	8.20 Max	2.20 Ref	2.05 Ref	0.85 Ref

3. Schematic



4. Material List



- (a) DR Core
- (b) RI Core
- (c) Wire
- (d) Terminal
- (e) Adhesive
- (f) Adhesive
- (g) Ink

5. General Specifications

- (a) Operating Temp.: -40°C to +95°C (including self-temperature rise)
- (b) All test data referenced to 25°C ambient.
- (c) Heat Rated Current (Irms) will cause the coil temperature rise ΔT of 30°C Max.
- (d) Saturation Current (Isat) will cause inductance L0 to drop 35% Max.
- (e) Rated Current: The lower value of Isat and Irms.
- (f) Resistance to solder heat: 260° C,10 secs.
- (g) Storage Condition (Component in its packaging)
 - i) Temperature: -10°C to 40°C
 - ii) Humidity: Less than 60% RH

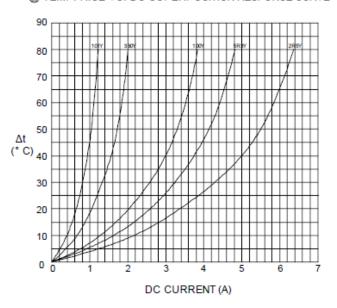
6. Electrical Characteristics

Part Number	Inductance (µH) @0A ±30%	Test Frequency	DCR (mΩ) Max	IDC (A) Max
SSC05032R5YZF	2.5	0.5V/10KHz	18	2.60
SSC05033R0YZF	3.0	0.5V/10KHz	24	2.40
SSC05034R2YZF	4.2	0.5V/10KHz	31	2.20
SSC05035R3YZF	5.3	0.5V/10KHz	38	1.90
SSC05036R2YZF	6.2	0.5V/10KHz	45	1.80
SSC05038R2YZF	8.2	0.5V/10KHz	53	1.60
SSC0503100YZF	10.0	0.5V/10KHz	65	1.30
SSC0503120YZF	12.0	0.5V/10KHz	76	1.20
SSC0503150YZF	15.0	0.5V/10KHz	103	1.10
SSC0503180YZF	18.0	0.5V/10KHz	110	1.00
SSC0503220YZF	22.0	0.5V/10KHz	122	0.90
SSC0503270YZF	27.0	0.5V/10KHz	175	0.85
SSC0503330YZF	33.0	0.5V/10KHz	189	0.75
SSC0503390YZF	39.0	0.5V/10KHz	212	0.70
SSC0503470YZF	47.0	0.5V/10KHz	250	0.62
SSC0503560YZF	56.0	0.5V/10KHz	305	0.58
SSC0503680YZF	68.0	0.5V/10KHz	355	0.52
SSC0503820YZF	82.0	0.5V/10KHz	463	0.46
SSC0503101YZF	100.0	0.5V/10KHz	520	0.42



7. Characteristics Curves

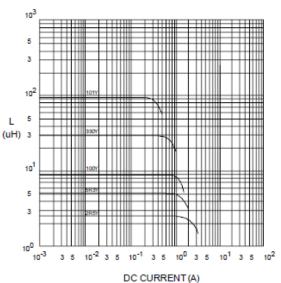




@ INDUCTANCE VS. FREQUENCY RESPONSE CURVE

10³ 5 3 10² 10³ 10

@ INDUCTANCE VS. DC SUPERPOSITION RESPONSE CURVE



8. Soldering Specification

Mildly activated rosin fluxes are preferred. Our terminations are suitable for re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

8-1. IR Soldering Reflow

Recommended temperature profiles for lead free re-flow soldering in Figure 1, Table 1.1 & 1.2 (J-STD-020E).

8-2. Iron Reflow

Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended (Figure 2).

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TEM PERATURE(

Note:

- (a) Preheat circuit and products to 150°C.
- (b) 355°C tip temperature (Max.)
- (c) Never contact the ceramic with the iron tip
- (d) 1.0mm tip diameter (Max.)
- (e) Use a 20 watt soldering iron with tip diameter of 1.0mm
- (f) Limit soldering time to 4~5 sec.

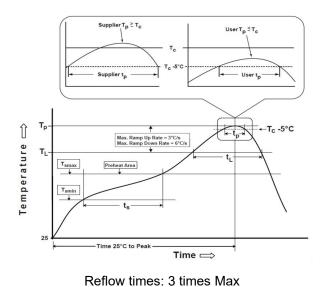
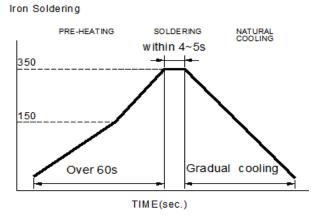


Figure 1: IR Soldering Reflow



Iron Soldering times: 1 times max.

Soldering iron method: 350±5°C Max

Figure 2: Iron soldering temperature profiles



Table (1.1) Reflow Profiles

Profile Type:	Pb-Free Assembly
Preheat	
-Temperature Min (T _{smin})	150°C
-Temperature Max (T _{smax})	200°C
-Time (t_s) from $(T_{smin}$ to $T_{smax})$	60-120seconds
Ramp-up rate (T _L to T _p)	3°C /second max.
Liquids temperature (T _L)	217°C
Time (t _L) maintained above T _L	60-150 seconds
Classification temperature (Tc)	See Table (1.2)
Time (t _p) at Tc- 5°C (Tp should be equal to or less than Tc.)	*< 30 seconds
Ramp-down rate $(T_p \text{ to } T_L)$	6°C /second max.
Time 25°C to peak temperature	8 minutes max.

Tp: maximum peak package body temperature, **Tc**: the classification temperature.

For user (customer) **Tp** should be equal to or less than **Tc**.

Table (1.2) Package Thickness/Volume and Classification Temperature (T_c)

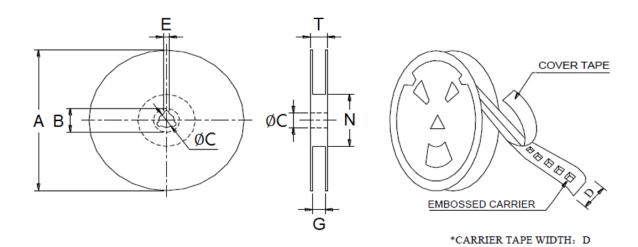
	Package	Volume mm ³	Volume mm ³	Volume
	Thickness	<350	350-2000	mm³ >2000
PB-Free	<1.6mm	260°C	260°C	260°C
	1.6-2.5mm	260°C	250°C	245°C
Assembly	≥2.5mm	250°C	245°C	245°C

Reflow is referred to standard IPC/JEDEC J-STD-020E.

^{*}Tolerance for peak profile temperature (Tp) is defined as a supplier minimum and a user maximum.

9. Packaging Information

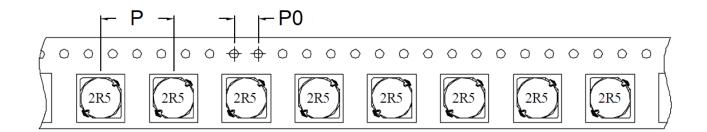
9-1. Reel Dimension (Unit: mm)



С	D	Е	G	N	Т

Туре	Α	В	С	D	E	G	N	Т
13"x16mm	330.0 Ref	21.0 Ref	13.0 Ref	16.0 Ref	2.0 Ref	18.0 Max	50.0 Min	22.4 Ref

9-2. Tape Dimension (Unit: mm)



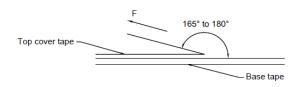
Р	P0
12	4



9-3. Packaging Quantity (Unit: Pcs)

INNER : REEL			OUTER : CARTON		
QTY(PCS) G.W(gw) STYLE		QTY(PCS)	G.W.(Kg)	SIZE(cm)	
1,500	1,800	13-16	9,000	14.3	40 x 40 x 24

9-4. Tearing Off Force



The force for tearing off cover tape is according to the follow table, in the arrow direction under the following conditions.

(Referenced ANSI/EIA-481-D-2008 of 4.11 standard)

Room Temp. (°C)	Room Humidity (%)	Room atm (hPa)	Tearing Speed (mm/min)
5~35	45~85	860~1060	300±10

Tape Size	8 mm	12 to 56 mm	72 mm or Wider
Tearing Off Force (grams)	10~100	10~130	10~150

Application Notice

Storage Conditions

To maintain the solderability of terminal electrodes:

- (a) Recommended products should be used within 12 months from the time of delivery.
- (b) The packaging material should be kept where no chlorine or sulfur exists in the air.

2. Transportation

- (a) Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
- (b) Vacuum pick up is strongly recommended for individual components.
- (c) Bulk handling should ensure that abrasion and mechanical shock are minimized.

