

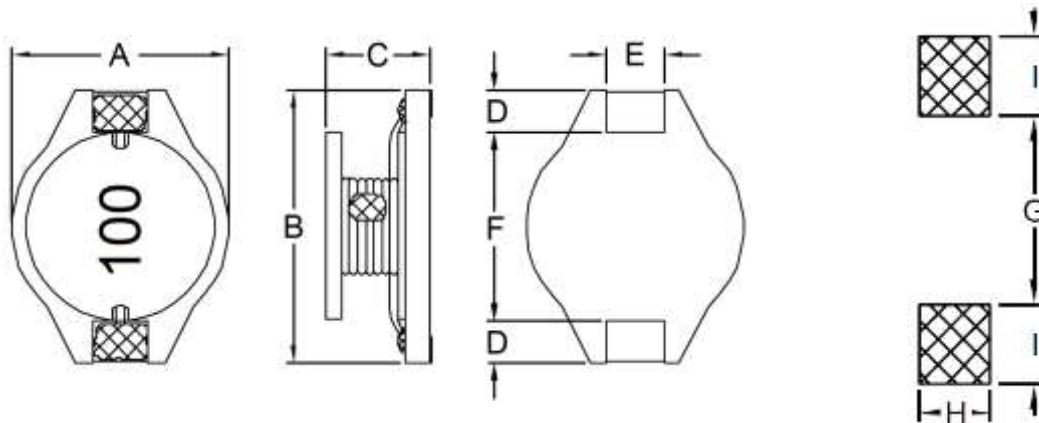
## 1. Part No. Expression

**P D B 1 0 1 1 1 0 0 M Z F**

(a) (b) (c) (d) (e) (f)

- |                     |                    |
|---------------------|--------------------|
| (a) Series Code     | (d) Tolerance Code |
| (b) Dimension Code  | (e) Special Code   |
| (c) Inductance Code | (f) Packaging Code |

## 2. Configuration & Dimensions (Unit: mm)



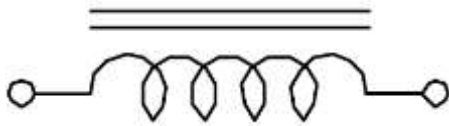
Recommended PCB Layout

- Note: 1. The above PCB layout reference only.  
2. Marking: Inductance Code

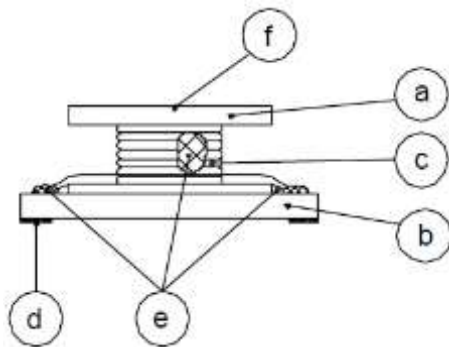
A	B	C	D	E
10.0±0.2	12.7±0.2	11.0±0.5	2.4±0.2	2.2±0.2
F	G	H	I	-
7.6±0.3	7.3 Ref	2.8 Ref	3.0 Ref	-

NOTE: Specifications subject to change without notice. Please check our website for latest information.

## 3. Schematic



## 4. Material List



- (a) Core
- (b) Base
- (c) Wire
- (d) Terminal
- (e) Adhesive
- (f) Ink

## 5. General Specifications

- (a) Operating Temp.:  $-40^{\circ}\text{C}$  to  $+85^{\circ}\text{C}$  (including self-temperature rise)
- (b) All test data referenced to  $25^{\circ}\text{C}$  ambient.
- (c) Heat Rated Current ( $I_{rms}$ ) will cause the coil temperature rise  $\Delta T$  of  $40^{\circ}\text{C}$  Max.
- (d) Saturation Current ( $I_{sat}$ ) will cause inductance  $L_0$  to drop 10% Max.
- (e) Rated Current: The lower value of  $I_{sat}$  and  $I_{rms}$ .
- (f) Resistance to solder heat:  $260^{\circ}\text{C}$ .10 secs
- (g) Storage Condition (Component in its packaging)
  - i) Temperature:  $-10^{\circ}\text{C}$  to  $40^{\circ}\text{C}$
  - ii) Humidity: Less than 60% RH

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## 6. Electrical Characteristics

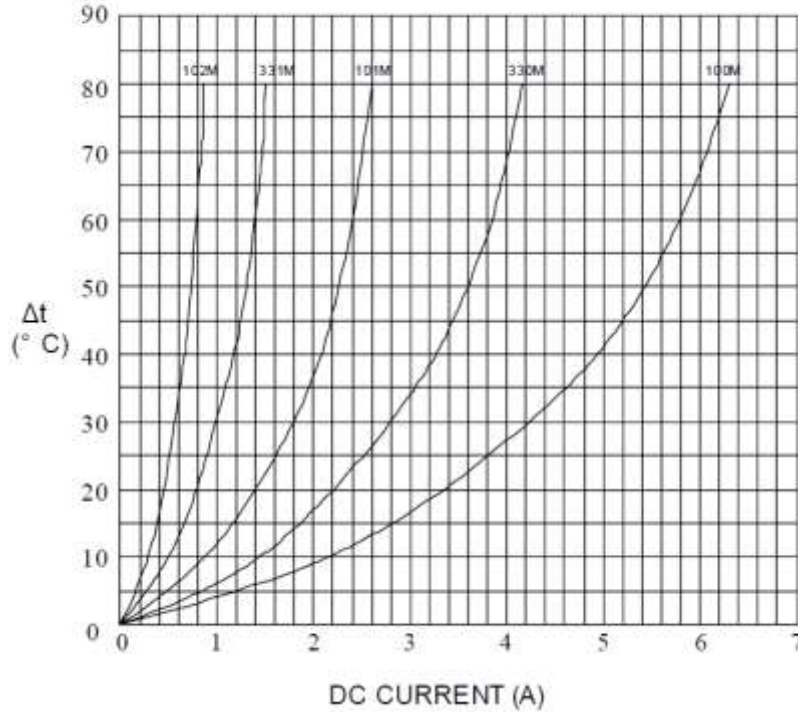
Part Number	Inductance (uH) @0A ±20%	Q Ref	SRF (MHz) Typ	DCR (mΩ) Max	IDC (A)
PDB1011100MZF	10	30	23.0	40	3.50
PDB1011150MZF	15	30	14.0	50	3.20
PDB1011220MZF	22	40	8.5	66	2.90
PDB1011330MZF	33	40	7.0	80	2.35
PDB1011470MZF	47	35	6.5	110	2.10
PDB1011680MZF	68	35	4.5	170	1.90
PDB1011101MZF	100	30	4.0	220	1.55
PDB1011151MZF	150	30	3.0	340	1.35
PDB1011221MZF	220	50	2.5	440	1.00
PDB1011331MZF	330	50	2.3	700	0.90
PDB1011471MZF	470	45	2.0	950	0.75
PDB1011681MZF	680	50	1.5	1200	0.55
PDB1011102MZF	1000	50	1.3	2000	0.50

Test frequency: 1V/100KHz

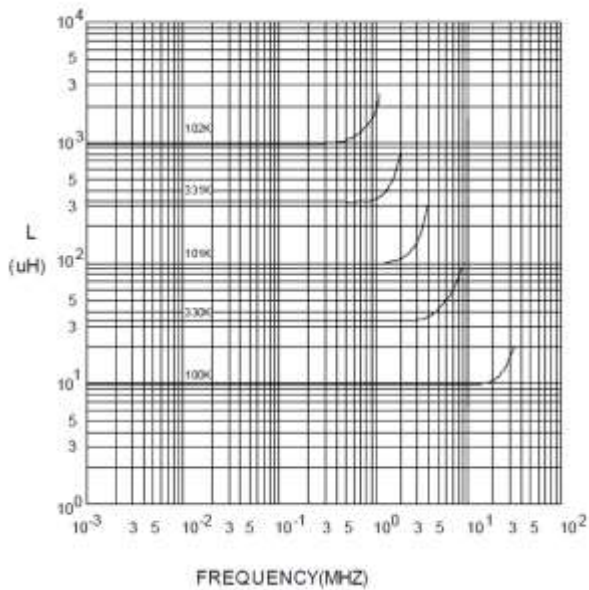
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7. Characteristics Curves

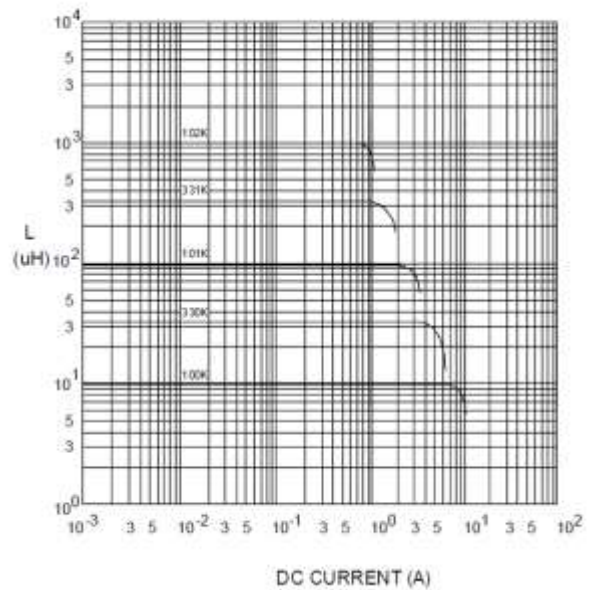
@ TEMP. RISE VS. DC SUPERPOSITION RESPONSE CURVE



@ INDUCTANCE VS. FREQUENCY RESPONSE CURVE



@ INDUCTANCE VS. DC SUPERPOSITION RESPONSE CURVE



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### 8. Soldering Specification

Mildly activated rosin fluxes are preferred. Our terminations are suitable for re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

#### 8-1. IR Soldering Reflow

Recommended temperature profiles for lead free re-flow soldering in Figure 1, Table 1.1 & 1.2 (J-STD-020F).

#### 8-2. Iron Reflow

Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended (Figure 2).

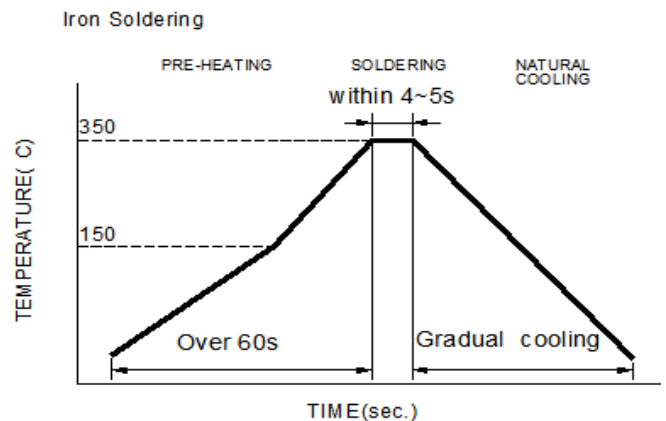
Note:

- (a) Preheat circuit and products to 150°C.
- (b) 350°C tip temperature (Max.)
- (c) Never contact the ceramic with the iron tip
- (d) 1.0mm tip diameter (Max.)
- (e) Use a 20 watt soldering iron with tip diameter of 1.0mm
- (f) Limit soldering time to 4~5 sec.



Reflow times: 3 times Max

Figure 1: IR Soldering Reflow



Iron Soldering times : 1 times max

Figure 2: Iron soldering temperature profiles

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**Table (1.1) Reflow Profiles**

Profile Type:	Pb-Free Assembly
Preheat	
-Temperature Min ( $T_{smin}$ )	150°C
-Temperature Max ( $T_{smax}$ )	200°C
-Time ( $t_s$ ) from ( $T_{smin}$ to $T_{smax}$ )	60-120seconds
Ramp-up rate ( $T_L$ to $T_p$ )	3°C /second max.
Liquids temperature ( $T_L$ )	217°C
Time ( $t_L$ ) maintained above $T_L$	60-150 seconds
Classification temperature ( $T_c$ )	See Table (1.2)
Time ( $t_p$ ) at $T_c - 5^\circ\text{C}$ ( $T_p$ should be equal to or less than $T_c$ .)	< 30 seconds
Ramp-down rate ( $T_p$ to $T_L$ )	6°C /second max.
Time 25°C to peak temperature	8 minutes max.

**T<sub>p</sub>**: maximum peak package body temperature, **T<sub>c</sub>**: the classification temperature.

For user (customer) **T<sub>p</sub>** should be equal to or less than **T<sub>c</sub>**.

**Table (1.2) Package Thickness/Volume and Classification Temperature ( $T_c$ )**

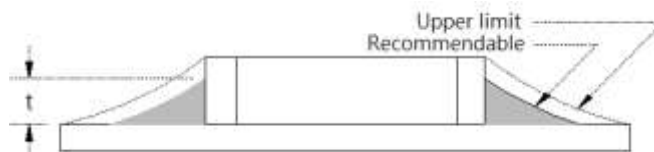
	Package Thickness	Volume mm <sup>3</sup> <350	Volume mm <sup>3</sup> 350-2000	Volume mm <sup>3</sup> >2000
PB-Free Assembly	<1.6mm	260°C	260°C	260°C
	1.6-2.5mm	260°C	250°C	245°C
	≥2.5mm	250°C	245°C	245°C

Reflow is referred to standard IPC/JEDEC J-STD-020F.

### 8-3. Soldering Volume

Accordingly increasing the solder volume, the mechanical stress to product is also increased. Exceeding solder volume may cause the failure of mechanical or electrical performance. Solder shall be used not to be exceeded as shown in the Figure below.

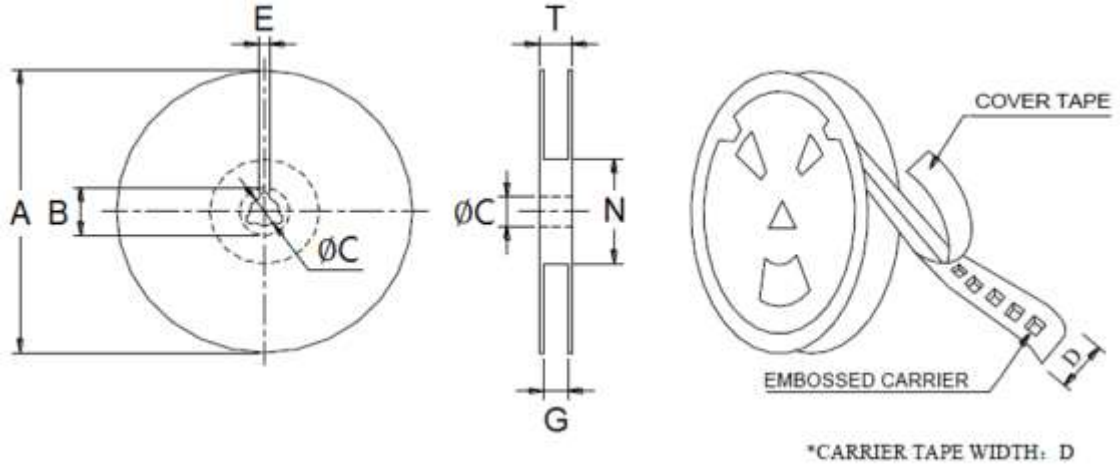
Minimum fillet height = soldering thickness + 25% product height.



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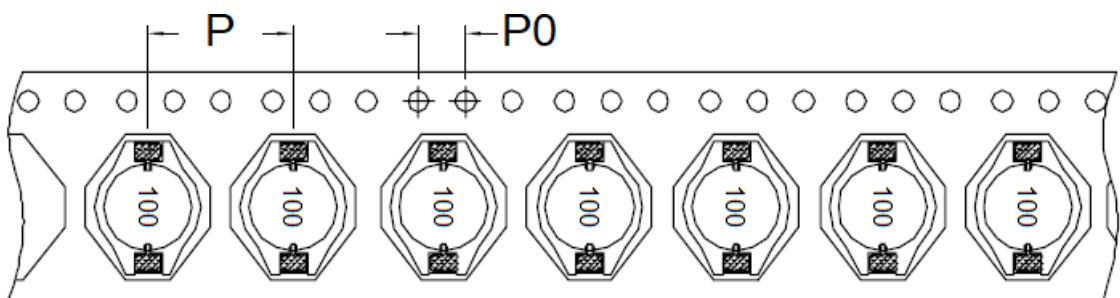
9. Packaging Information

9-1. Reel Dimension (Unit: mm)



Type	A	B	C	D
	330.0 Ref	21.0 Ref	13.0 Ref	24.0 Ref
13"x24mm	E	G	N	T
	2.0 Ref	26.0 Max	50.0 Min	30.4 Ref

9-2. Tape Dimension (Unit: mm)



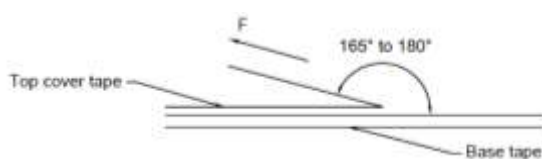
P	P0
20	4

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### 9-3. Packaging Type

INNER : REEL			OUTER : CARTON		
Q'TY(PCS)	G.W. (gw)	STYLE	Q'TY(PCS)	G.W. (Kg)	SIZE(cm)
225	900	13-24	900	7.1	38 x 36.5 x 21

### 9-4. Tearing Off Force



The force for tearing off cover tape is according to the follow table, in the arrow direction under the following conditions.

(Referenced ANSI/EIA-481-D-2008 of 4.11 standard)

Room Temp. (°C)	Room Humidity (%)	Room atm (hPa)	Tearing Speed (mm/min)
5~35	45~85	860~1060	300±10

Tape Size	8 mm	12 to 56 mm	72 mm or Wider
Tearing Off Force (grams)	10~100	10~130	10~150

## Application Notice

#### 1. Storage Conditions

To maintain the solderability of terminal electrodes:

- (a) Products meet IPC/JEDEC J-STD-020F standard-MSL, level 1.
- (b) Recommended products should be used within 12 months from the time of delivery.
- (c) The packaging material should be kept where no chlorine or sulfur exists in the air.

#### 2. Transportation

- (a) Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
- (b) Vacuum pick up is strongly recommended for individual components.
- (c) Bulk handling should ensure that abrasion and mechanical shock are minimized.

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