

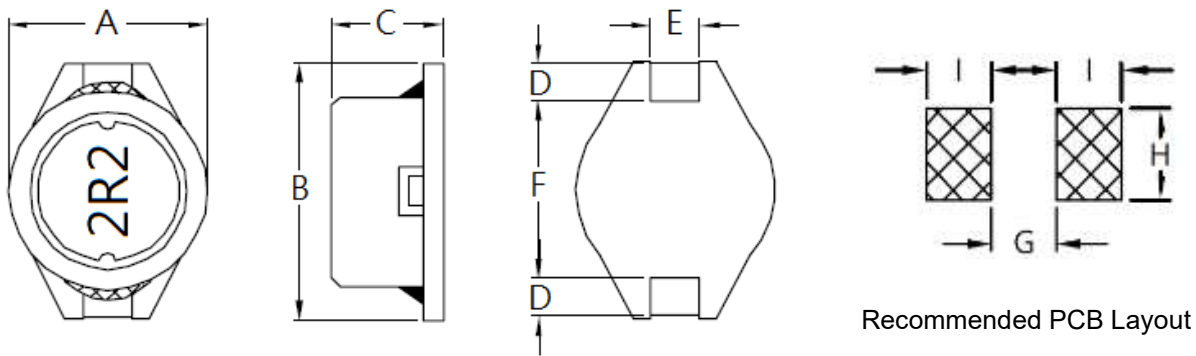
1. Part No. Expression

SDB08052R2MZF

(a) (b) (c) (d) (e) (f)

- (a) Series Code
- (b) Dimension Code
- (c) Inductance Code
- (d) Tolerance Code
- (e) Special Code
- (f) Packaging Code

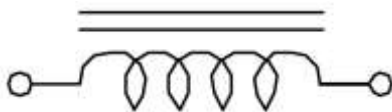
2. Configuration & Dimensions (Unit: mm)



- Note:
1. The above PCB layout reference only.
 2. Marking: Inductance Code

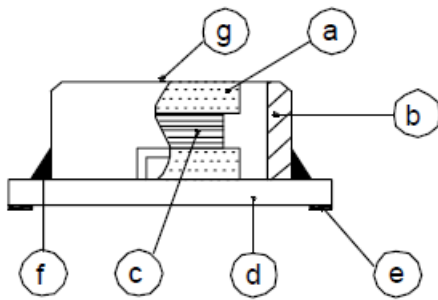
A	B	C	D	E
8.0±0.2	10.5±0.2	4.5±0.3	2.1±0.2	2.0±0.2
F	G	H	I	-
6.0±0.3	5.7 Ref	2.2 Ref	2.4 Ref	-

3. Schematic



NOTE: Specifications subject to change without notice. Please check our website for latest information.

4. Material List



- (a) DR Core
- (b) RI Core
- (c) Wire
- (d) Base
- (e) Terminal
- (f) Adhesive
- (g) Ink

5. General Specifications

- (a) Operating Temp.: -40°C to +85°C (including self-temperature rise)
- (b) All test data referenced to 25°C ambient.
- (c) Heat Rated Current (Irms) will cause the coil temperature rise ΔT of 40°C Max.
- (d) Saturation Current (Isat) will cause inductance L0 to drop 10% Max.
- (e) Rated Current: The lower value of Isat and Irms.
- (f) Resistance to solder heat: 260°C 10 secs
- (g) Storage Condition (Component in its packaging)
 - i) Temperature: -10°C to 40°C
 - ii) Humidity: Less than 60% RH

6. Electrical Characteristics

Part Number	Inductance (μH) @0A	Q Ref	Test Frequency	SRF (MHz) Typ	RDC (m Ω) Max	IDC (A)
SDB08052R2MZF	2.2	60	1V/100KHz	75.0	40	2.50
SDB08053R9MZF	3.9	60	1V/100KHz	50.0	55	2.10
SDB08055R6MZF	5.6	60	1V/100KHz	40.0	65	1.95
SDB08058R2MZF	8.2	60	1V/100KHz	32.0	80	1.75

Note:

Tolerance Code: K= $\pm 10\%$, L= $\pm 15\%$, M= $\pm 20\%$

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Part Number	Inductance (μH) @0A	Q Ref	Test Frequency	SRF (MHz) Typ	RDC (mΩ) Max	IDC (A)
SDB0805100MZF	10.0	50	1V/100KHz	28.0	100	1.50
SDB0805120MZF	12.0	50	1V/100KHz	24.0	120	1.40
SDB0805150MZF	15.0	50	1V/100KHz	22.0	140	1.30
SDB0805180LZF	18.0	50	1V/100KHz	19.0	160	1.20
SDB0805220LZF	22.0	50	1V/100KHz	17.0	180	1.10
SDB0805270LZF	27.0	50	1V/100KHz	15.5	200	1.00
SDB0805330LZF	33.0	60	1V/100KHz	13.5	240	0.92
SDB0805390LZF	39.0	60	1V/100KHz	12.0	260	0.84
SDB0805470LZF	47.0	60	1V/100KHz	10.5	280	0.75
SDB0805560KZF	56.0	60	1V/100KHz	9.5	380	0.68
SDB0805680KZF	68.0	70	1V/100KHz	9.0	440	0.60
SDB0805820KZF	82.0	70	1V/100KHz	8.5	550	0.54
SDB080101KZF	100.0	70	1V/100KHz	7.5	600	0.50
SDB0805121KZF	120.0	70	1V/100KHz	7.0	750	0.45
SDB0805151KZF	150.0	70	1V/100KHz	6.5	900	0.40
SDB0805181KZF	180.0	70	1V/100KHz	4.8	1050	0.35
SDB0805221KZF	220.0	80	1V/100KHz	4.5	1180	0.30
SDB0805271KZF	270.0	90	1V/100KHz	4.2	1400	0.27
SDB0805331KZF	330.0	90	1V/100KHz	3.8	1800	0.24
SDB0805391KZF	390.0	80	1V/100KHz	3.6	2100	0.22
SDB0805471KZF	470.0	80	1V/100KHz	3.5	2250	0.20
SDB0805561KZF	560.0	100	1V/100KHz	3.0	3000	0.18
SDB0805681KZF	680.0	90	1V/100KHz	2.8	3400	0.17
SDB0805821KZF	820.0	90	1V/100KHz	2.5	4000	0.16
SDB0805102KZF	1000.0	90	1V/100KHz	2.2	5000	0.15

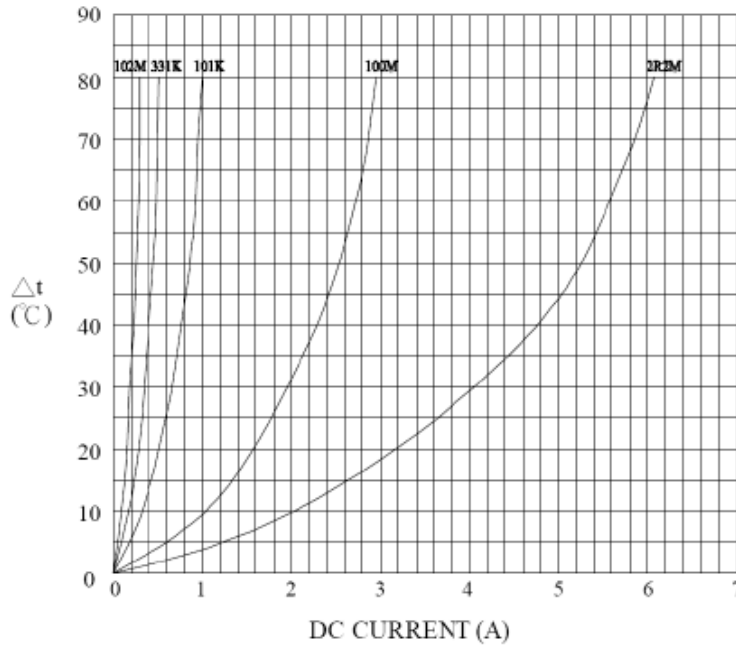
Note:

Tolerance Code: K=±10%, L=±15%, M=±20%

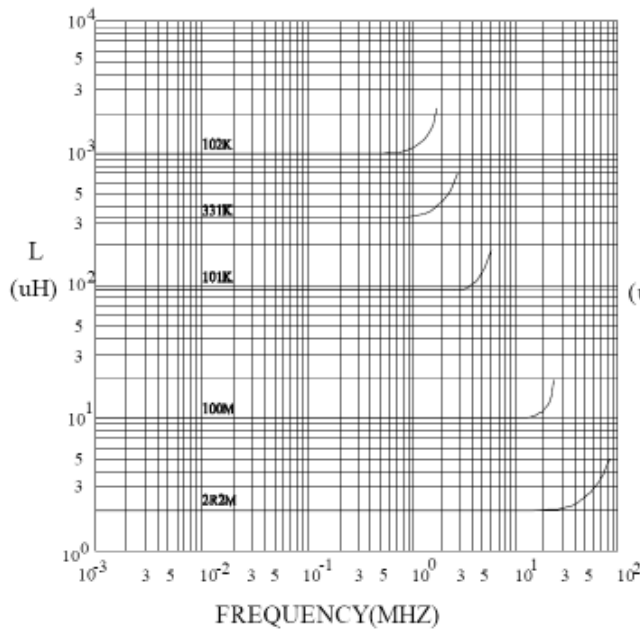
NOTE: Specifications subject to change without notice. Please check our website for latest information.

7. Characteristics Curve

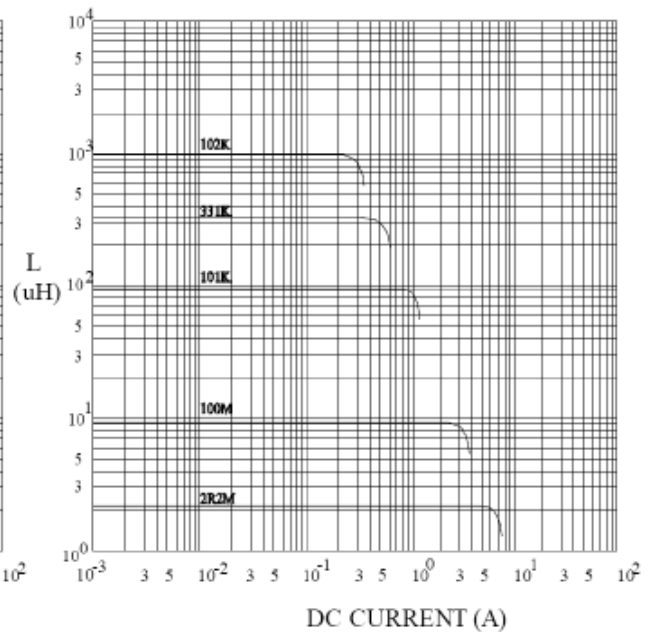
@ TEMP. RISE VS. DC SUPERPOSITION RESPONSE CURVE



@ INDUCTANCE VS. FREQUENCY RESPONSE CURVE



@ INDUCTANCE VS. DC SUPERPOSITION RESPONSE CURVE



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8. Soldering Specification

Mildly activated rosin fluxes are preferred. Our terminations are suitable for re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

8-1. IR Soldering Reflow

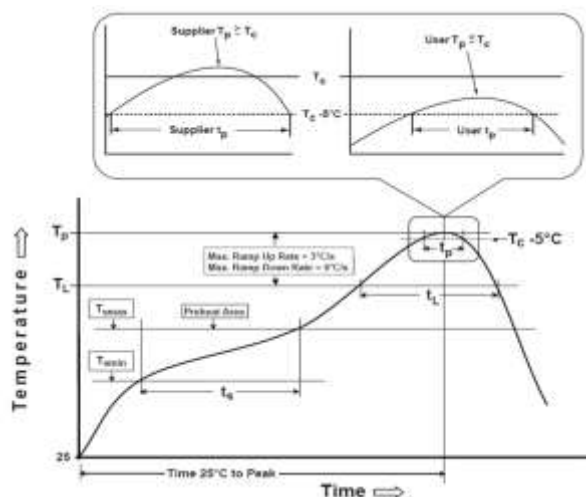
Recommended temperature profiles for lead free re-flow soldering in Figure 1, Table 1.1 & 1.2 (J-STD-020F).

8-2. Iron Reflow

Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended (Figure 2).

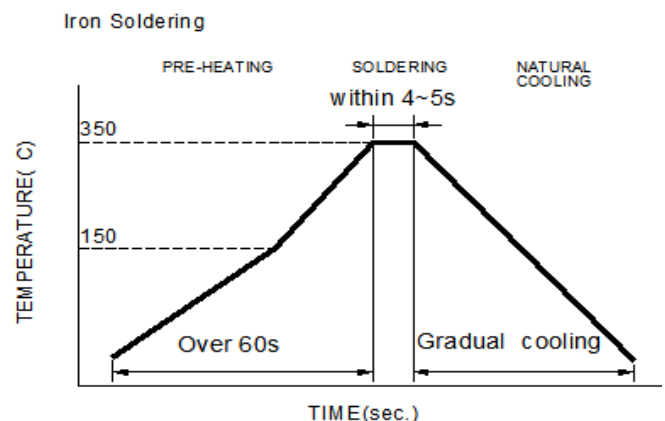
Note:

- (a) Preheat circuit and products to 150°C.
- (b) 350°C tip temperature (Max.)
- (c) Never contact the ceramic with the iron tip
- (d) 1.0mm tip diameter (Max.)
- (e) Use a 20 watt soldering iron with tip diameter of 1.0mm
- (f) Limit soldering time to 4~5 sec.



Reflow times: 3 times Max

Figure 1: IR Soldering Reflow



Iron Soldering times : 1 times max

Figure 2: Iron soldering temperature profiles

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Table (1.1) Reflow Profiles

Profile Type:	Pb-Free Assembly
Preheat	
-Temperature Min (T_{smin})	150°C
-Temperature Max (T_{smax})	200°C
-Time (t_s) from (T_{smin} to T_{smax})	60-120seconds
Ramp-up rate (T_L to T_p)	3°C /second max.
Liquids temperature (T_L)	217°C
Time (t_L) maintained above T_L	60-150 seconds
Classification temperature (T_c)	See Table (1.2)
Time (t_p) at $T_c - 5^\circ\text{C}$ (T_p should be equal to or less than T_c .)	< 30 seconds
Ramp-down rate (T_p to T_L)	6°C /second max.
Time 25°C to peak temperature	8 minutes max.

T_p: maximum peak package body temperature, **T_c**: the classification temperature.

For user (customer) **T_p** should be equal to or less than **T_c**.

Table (1.2) Package Thickness/Volume and Classification Temperature (T_c)

	Package Thickness	Volume mm ³ <350	Volume mm ³ 350-2000	Volume mm ³ >2000
PB-Free Assembly	<1.6mm	260°C	260°C	260°C
	1.6-2.5mm	260°C	250°C	245°C
	≥2.5mm	250°C	245°C	245°C

Reflow is referred to standard IPC/JEDEC J-STD-020F.

8-3. Soldering Volume

Accordingly increasing the solder volume, the mechanical stress to product is also increased. Exceeding solder volume may cause the failure of mechanical or electrical performance. Solder shall be used not to be exceeded as shown in the Figure below.

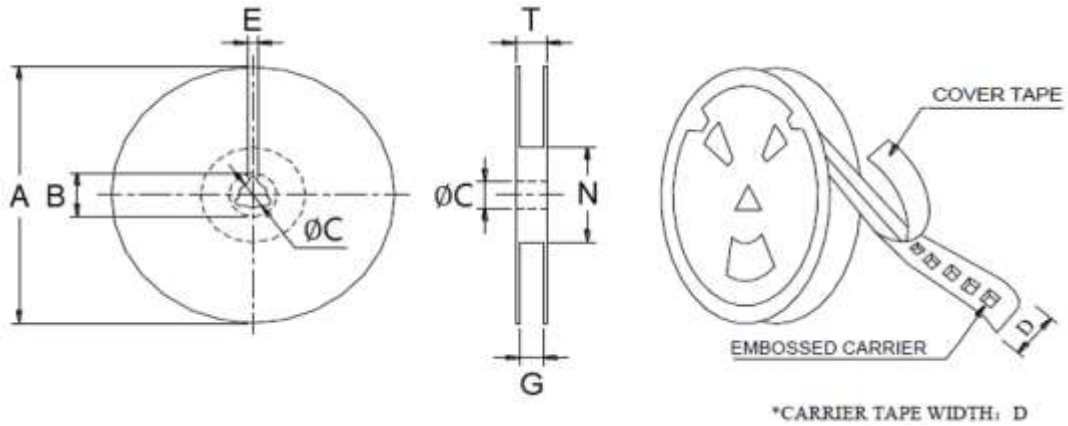
Minimum fillet height = soldering thickness + 25% product height.



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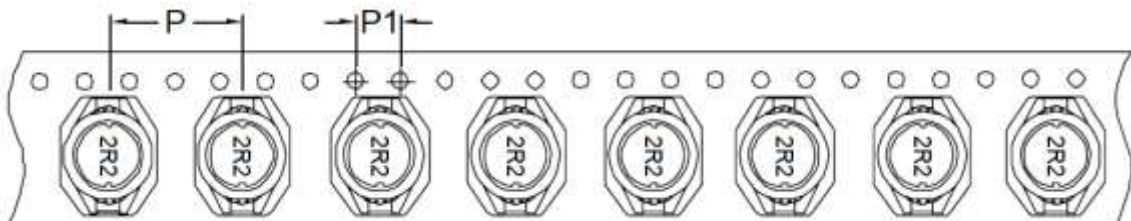
9. Packaging Information

9-1. Reel Dimension (Unit: mm)



Type	A	B	C	D
	330.0 Ref	21.0 Ref	13.0 Ref	24.0 Ref
13"x24mm	E	G	N	T
	2.0 Ref	26.0 Max	50.0 Min	30.4 Ref

9-2. Tape Dimension (Unit: mm)



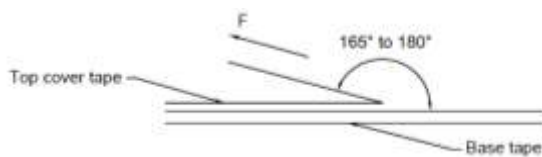
P	P1
12	4

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9-3. Packaging Quantity & G.W & Size

INNER : REEL			OUTER : CARTON		
QTY(PCS)	G.W(gw)	STYLE	QTY(PCS)	G.W(Kg)	SIZE(cm)
1000	1100	13-24	4000	7.9	40x40x24

9-4. Tearing Off Force



The force for tearing off cover tape is according to the follow table, in the arrow direction under the following conditions.

(Referenced ANSI/EIA-481-D-2008 of 4.11 standard)

Room Temp. (°C)	Room Humidity (%)	Room atm (hPa)	Tearing Speed (mm/min)
5~35	45~85	860~1060	300±10

Tape Size	8 mm	12 to 56 mm	72 mm or Wider
Tearing Off Force (grams)	10~100	10~130	10~150

Application Notice

1. Storage Conditions

To maintain the solderability of terminal electrodes:

- (a) Products meet IPC/JEDEC J-STD-020F standard-MSL, level 1.
- (b) Recommended products should be used within 12 months from the time of delivery.
- (c) The packaging material should be kept where no chlorine or sulfur exists in the air.

2. Transportation

- (a) Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
- (b) Vacuum pick up is strongly recommended for individual components.
- (c) Bulk handling should ensure that abrasion and mechanical shock are minimized.

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