

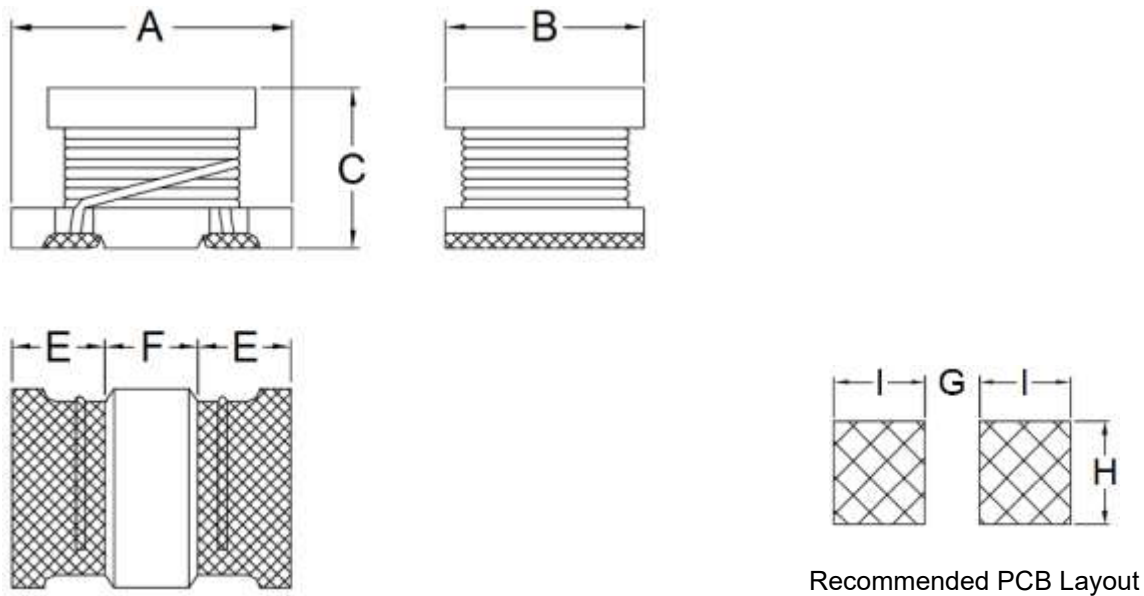
## 1. Part No. Expression

**S D I 5 6 5 0 4 7 R 1 2 M F**

(a)            (b)            (c)    (d) (e)

- (a) Series Code
- (b) Dimension Code
- (c) Inductance Code
- (d) Tolerance Code
- (e) Packaging Code

## 2. Configuration & Dimensions (Unit: mm)



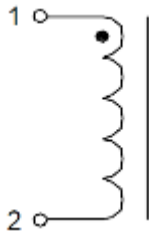
Recommended PCB Layout

Note: The above PCB layout reference only.

A	B	C	E	F	G	H	I
5.7±0.3	5.0±0.3	4.7±0.3	1.3 Min	1.7 Min	2.0 Ref	5.0 Ref	2.0 Ref

NOTE: Specifications subject to change without notice. Please check our website for latest information.

## 3. Schematic



## 4. General Specifications

- (a) Operating Temp.: - 30°C to + 105°C (including self-temperature rise)
- (b) All test data referenced to 25°C ambient.
- (c) Storage Condition (Component in its packaging)
  - i) Temperature: -10°C to +40°C
  - ii) Humidity: Less than 60% RH

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## 5. Electrical Characteristics

Part Number	Inductance ( $\mu$ H) @0A	Tolerance	Test Frequency (Hz)	SRF (MHz) Min	DCR ( $\Omega$ ) Max	IDC (mA) Max
SDI565047-R12□F	0.12	M	1M	450.0	0.0098	6000
SDI565047-R27□F	0.27	M	1M	300.0	0.0140	5300
SDI565047-R47□F	0.47	M	1M	200.0	0.0182	4600
SDI565047-1R0□F	1.00	M	1M	150.0	0.0270	4000
SDI565047-1R5□F	1.50	M	1M	110.0	0.0310	3700
SDI565047-2R2□F	2.20	M	1M	80.0	0.0410	3200
SDI565047-3R3□F	3.30	M	1M	40.0	0.0500	2900
SDI565047-4R7□F	4.70	M	1M	30.0	0.0574	2700
SDI565047-6R8□F	6.80	M	1M	25.0	0.1040	2000
SDI565047-100□F	10.00	M, K	1M	20.0	0.1300	1700
SDI565047-150□F	15.00	M, K	1M	17.0	0.2100	1400
SDI565047-220□F	22.00	M, K	1M	15.0	0.2660	1200
SDI565047-330□F	33.00	M, K	1M	12.0	0.4480	900
SDI565047-470□F	47.00	M, K	1M	10.0	0.5600	800
SDI565047-680□F	68.00	M, K	1M	7.6	0.9380	640
SDI565047-101□F	100.00	M, K	100K	6.5	1.2040	560
SDI565047-151□F	150.00	M, K	100K	5.0	2.6600	420
SDI565047-221□F	220.00	M, K	100K	4.0	3.3600	320
SDI565047-331□F	330.00	M, K	100K	3.1	6.1600	270
SDI565047-471□F	470.00	M, K	100K	2.4	7.5600	240
SDI565047-681□F	680.00	M, K	100K	1.9	11.3400	190
SDI565047-102□F	1000.00	M, K	10K	1.7	14.4200	150
SDI565047-222□F	2200.00	M, K	10K	1.2	30.1000	100
SDI565047-472□F	4700.00	M, K	10K	0.8	61.0400	70
SDI565047-103□F	10000.00	M, K	10K	0.5	140.0000	50

Note:

Tolerance Code: J= $\pm$ 5%, K= $\pm$ 10%, M= $\pm$ 20%

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## 6. Soldering Specification

Mildly activated rosin fluxes are preferred. Our terminations are suitable for re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

### 6-1. IR Soldering Reflow

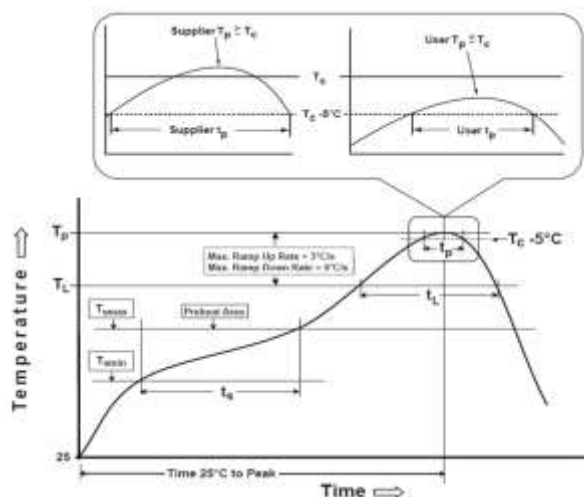
Recommended temperature profiles for lead free re-flow soldering in Figure 1, Table 1.1 & 1.2 (J-STD-020F).

### 6-2. Iron Reflow

Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended (Figure 2).

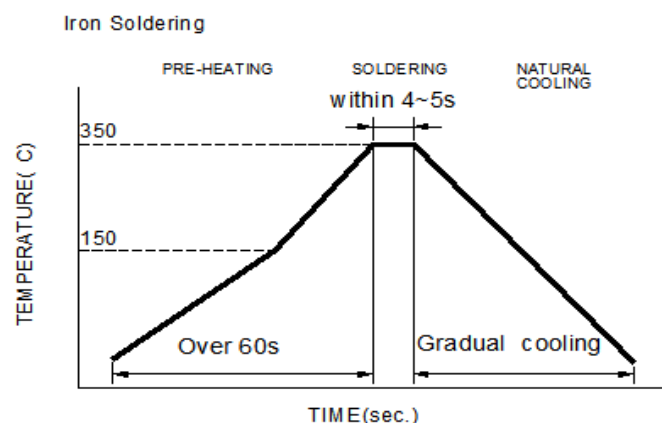
Note:

- (a) Preheat circuit and products to 150°C.
- (b) 350°C tip temperature (Max.)
- (c) Never contact the ceramic with the iron tip
- (d) 1.0mm tip diameter (Max.)
- (e) Use a 20 watt soldering iron with tip diameter of 1.0mm
- (f) Limit soldering time to 4~5 sec.



Reflow times: 3 times Max

Figure 1: IR Soldering Reflow



Iron Soldering times : 1 times max

Figure 2: Iron soldering temperature profiles

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**Table (1.1) Reflow Profiles**

Profile Type:	Pb-Free Assembly
Preheat	
-Temperature Min ( $T_{smin}$ )	150°C
-Temperature Max ( $T_{smax}$ )	200°C
-Time ( $t_s$ ) from ( $T_{smin}$ to $T_{smax}$ )	60-120seconds
Ramp-up rate ( $T_L$ to $T_p$ )	3°C /second max.
Liquids temperature ( $T_L$ )	217°C
Time ( $t_L$ ) maintained above $T_L$	60-150 seconds
Classification temperature ( $T_c$ )	See Table (1.2)
Time ( $t_p$ ) at $T_c - 5^\circ\text{C}$ ( $T_p$ should be equal to or less than $T_c$ .)	< 30 seconds
Ramp-down rate ( $T_p$ to $T_L$ )	6°C /second max.
Time 25°C to peak temperature	8 minutes max.

**T<sub>p</sub>**: maximum peak package body temperature, **T<sub>c</sub>**: the classification temperature.

For user (customer) **T<sub>p</sub>** should be equal to or less than **T<sub>c</sub>**.

**Table (1.2) Package Thickness/Volume and Classification Temperature ( $T_c$ )**

	Package Thickness	Volume mm <sup>3</sup> <350	Volume mm <sup>3</sup> 350-2000	Volume mm <sup>3</sup> >2000
PB-Free Assembly	<1.6mm	260°C	260°C	260°C
	1.6-2.5mm	260°C	250°C	245°C
	≥2.5mm	250°C	245°C	245°C

Reflow is referred to standard IPC/JEDEC J-STD-020F.

### 6-3. Soldering Volume

Accordingly increasing the solder volume, the mechanical stress to product is also increased. Exceeding solder volume may cause the failure of mechanical or electrical performance. Solder shall be used not to be exceeded as shown in the Figure below.

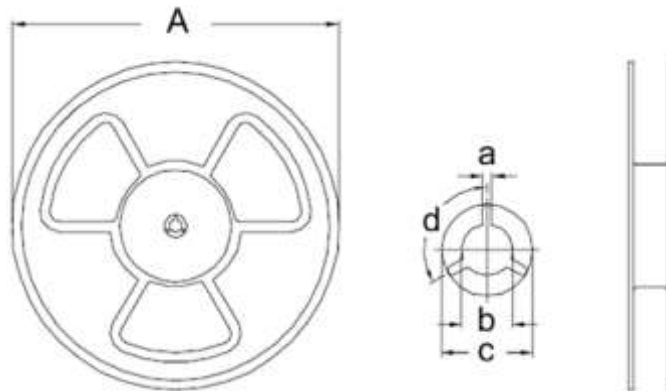
Minimum fillet height = soldering thickness + 25% product height.



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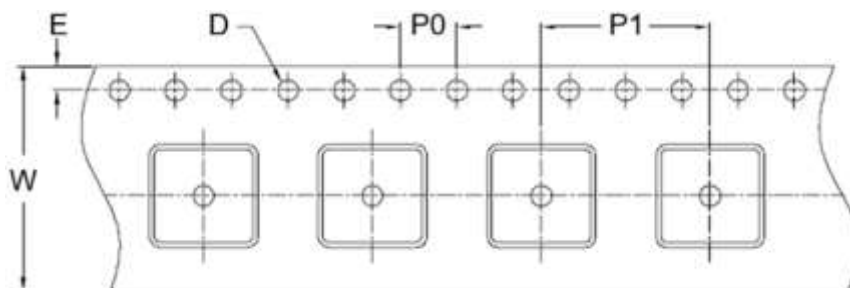
## 7. Packaging Information

### 7-1. Reel Dimension (Unit: mm)

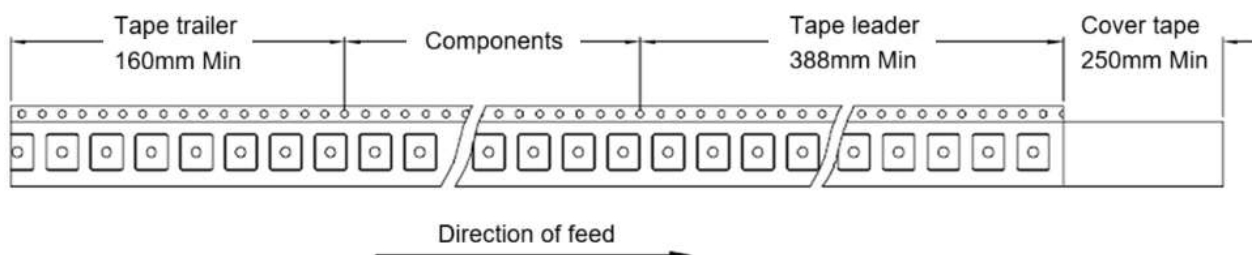


Type	A	a	b	c	d
13"x16mm	330.0 Ref	2.5 Ref	13.0 Ref	23.0 Ref	120°

### 7-2. Tape Dimension (Unit: mm)



W	E	D	P0	P1
16.00 Ref	1.75±0.10	1.50+0.10/-0.00	4.00±0.10	12.00 Ref

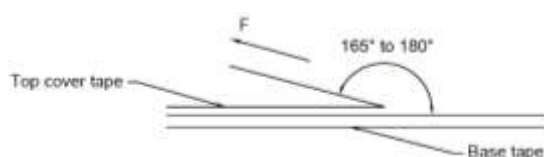


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### 7-3. Packaging Quantity (Unit: Pcs)

Inner: Reel		Outer: Carton		
Qty (Pcs)	G.W. (Kg)	Qty (Pcs)	G.W. (Kg)	Size (cm)
1,000	0.78	16,000	16	36 x 36 x 40

### 7-4. Tearing Off Force



The force for tearing off cover tape is according to the follow table, in the arrow direction under the following conditions.

(Referenced ANSI/EIA-481-D-2008 of 4.11 standard)

Room Temp. (°C)	Room Humidity (%)	Room atm (hPa)	Tearing Speed (mm/min)
5~35	45~85	860~1060	300±10

Tape Size	8 mm	12 to 56 mm	72 mm or Wider
Tearing Off Force (grams)	10~100	10~130	10~150

## Application Notice

#### 1. Storage Conditions

To maintain the solderability of terminal electrodes:

- (a) Products meet IPC/JEDEC J-STD-020F standard-MSL, level 1.
- (b) Recommended products should be used within 12 months from the time of delivery.
- (c) The packaging material should be kept where no chlorine or sulfur exists in the air.

#### 2. Transportation

- (a) Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
- (b) Vacuum pick up is strongly recommended for individual components.
- (c) Bulk handling should ensure that abrasion and mechanical shock are minimized.

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